

# WORKSHOP MANUAL

TF SERIES

## CAB

SECTION 10

# ISUZU

**ISUZU**



International Service & Parts  
*Tokyo, Japan*

## **NOTICE**

Before using this Workshop Manual to assist you in performing vehicle service and maintenance operations, it is recommended that you carefully read and thoroughly understand the information contained in Section - 0A under the headings "GENERAL REPAIR INSTRUCTIONS" and "HOW TO USE THIS MANUAL".

All material contained in this Manual is based on the latest product information available at the time of publication.

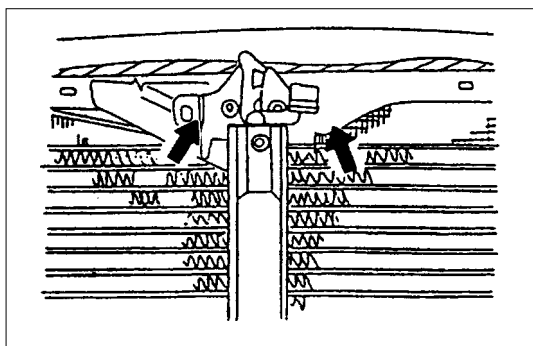
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This manual is applicable to 2000 year model and later vehicles except those sold in the United States of America, and Canada.

**SECTION 10****CAB****TABLE OF CONTENTS**

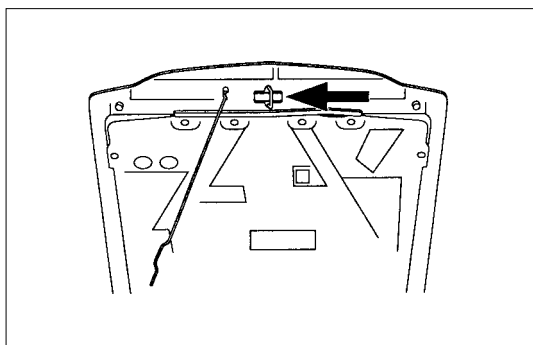
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## SERVICING



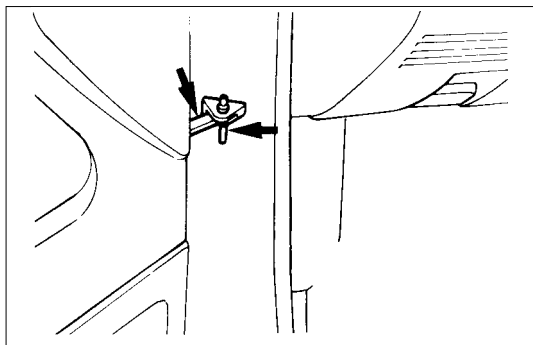
### Engine Hood Lock

Align the engine hood lock with the installation holes.



### Engine Hood Striker

Apply a light coat of grease to the striker.



### Door Checker Arm and Pin

Apply a light coat of grease to the checker arm and pin.

# WINDSHIELD AND REAR WINDOW GLASSES

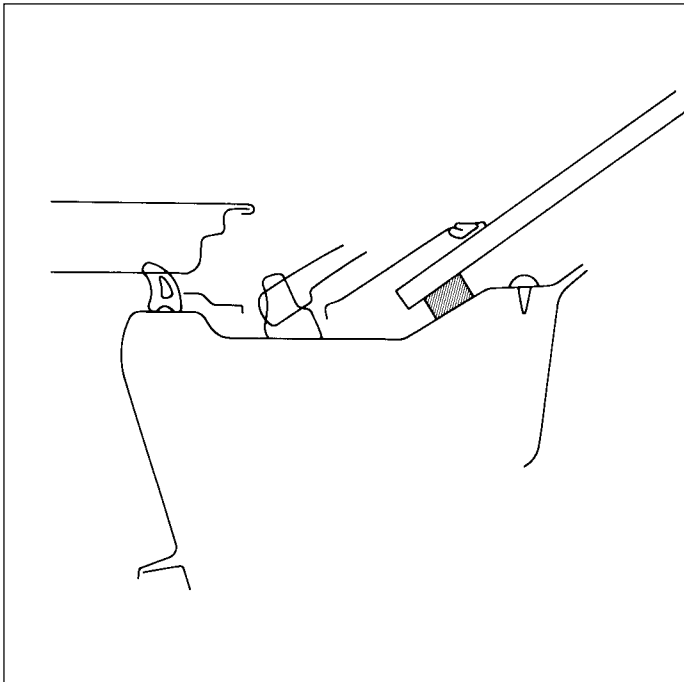
## GENERAL DESCRIPTION

This vehicle uses two types of safety glass: (1) laminated safety plate, for the windshield, and (2) solid tempered safety plate, for the rear window glass.

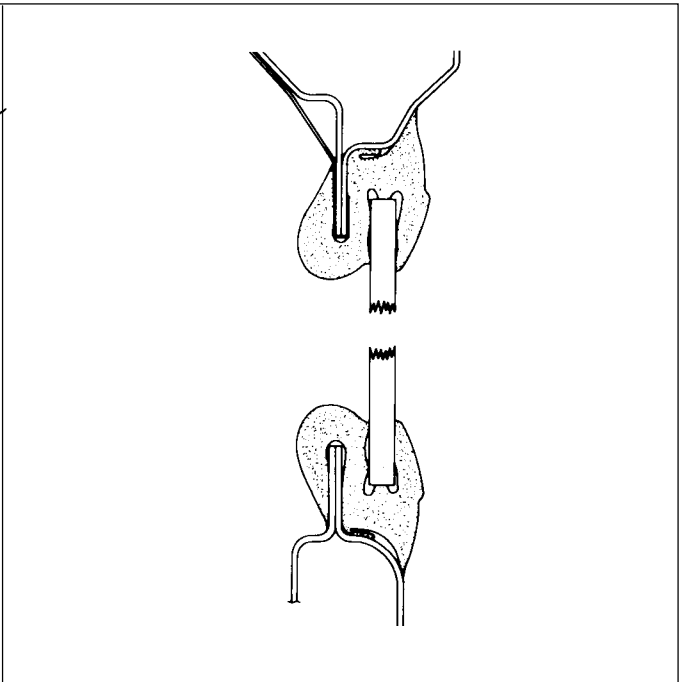
The windshield glass is one-piece and is directly retained in the windshield opening by the adhesive.

When replacing a cracked windshield glass, it is very important that the cause of the glass breakage be determined and the condition corrected before a new glass is installed. Otherwise, it is possible that a small obstruction or high spot somewhere around the windshield opening will continue to crack or break the newly installed windshield. This is especially true when the strain on the glass caused by this obstruction is increased by such conditions as wind pressures, extremes of temperature, motion of the vehicle, etc. The procedure for removal of the windshield applies to the complete windshield assembly.

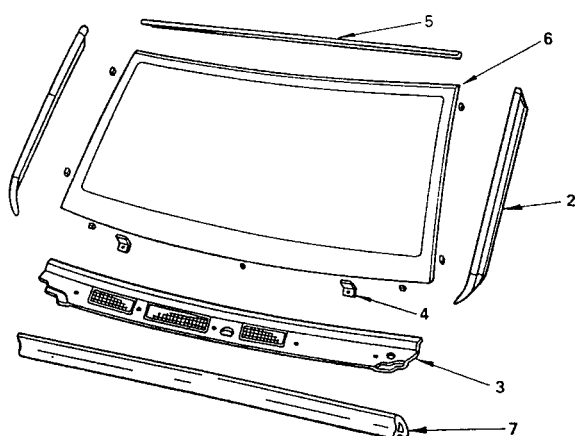
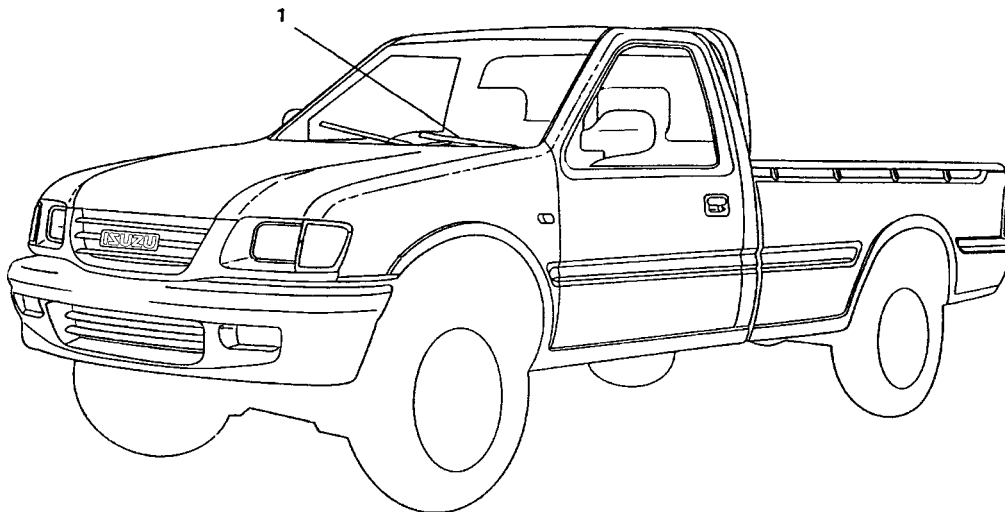
### WINDSHIELD GLASS



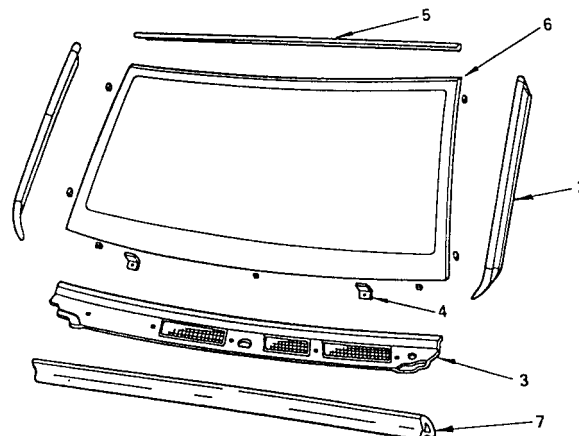
### REAR WINDOW GLASS



## REMOVAL AND INSTALLATION



For RHD model



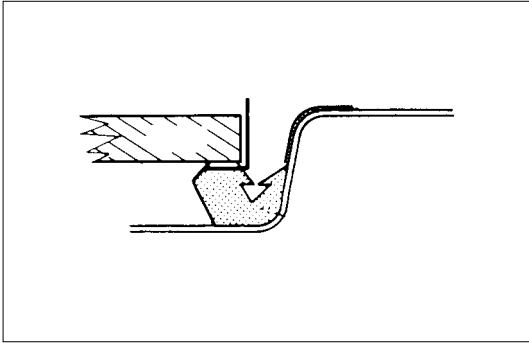
For LHD model

### Removal Steps

1. Wiper arm assembly
2. Side moulding
3. Vent cowl cover
4. Windshield stopper
5. Upper moulding
- ▲ 6. Windshield glass
7. Engine hood rear seal

### Installation Steps

- ▲ 7. Engine hood rear seal
- ▲ 6. Windshield glass
- ▲ 5. Upper moulding
- ▲ 4. Windshield stopper
3. Vent cowl cover
- ▲ 2. Side moulding
1. Wiper arm assembly

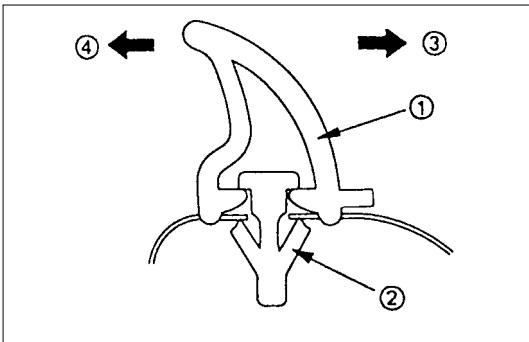
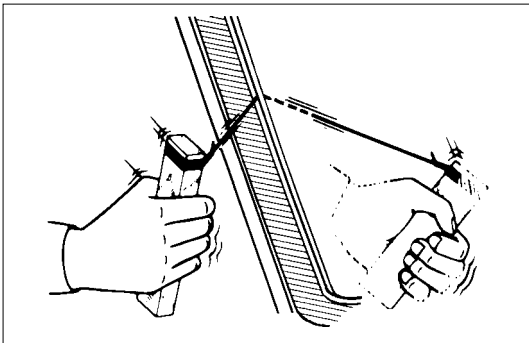


## Important Operation - Removal

### 6. Windshield Glass

Remove the windshield glass, carefully following the steps listed below :

- 1) Use a knife to cut through part of the adhesive caulking material.
- 2) Secure one end of a piece of steel piano wire (0.02 inches in diameter) to a piece of wood that can serve as a handle.
- 3) Use a pair of needle nose pliers to insert the other end of the piano wire through the adhesive caulking material at the edge of the windshield glass.
- 4) Secure the other end of the piano wire to another piece of wood.
- 5) With the aid of an assistant, carefully move the piano wire with a sawing motion to cut through the adhesive caulking material around the entire circumference of the windshield glass.
- 6) Lift the windshield from the body.
- 7) Clean any remaining adhesive caulking material from the area of the body which holds the windshield.
- 8) Use a soft rag and unleaded gasoline to wipe off any adhesive remaining on the windshield glass.



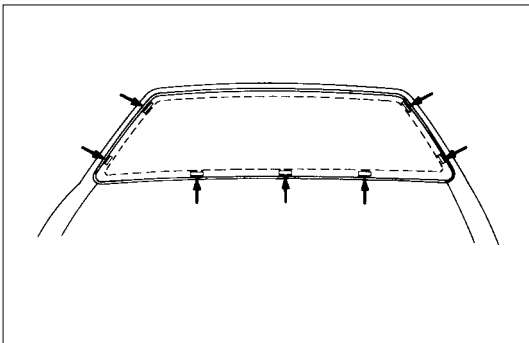
## Important Operations - Installation



### 7. Engine Hood Rear Seal

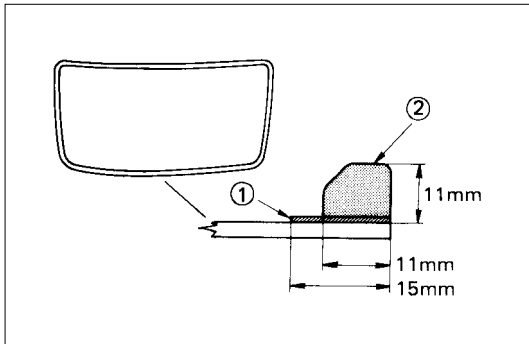
Install the engine hood rear seal as shown in the illustration.

- ① : Seal
- ② : Clip
- ③ : Rear (windshield glass side)
- ④ : Front

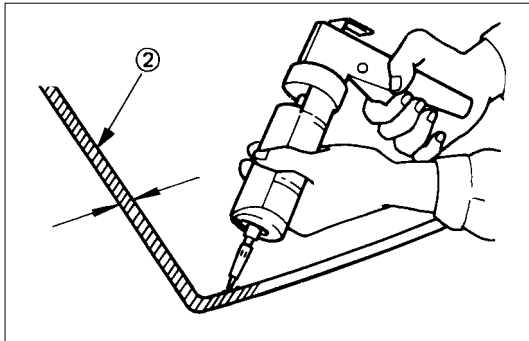


### 6. Windshield Glass

- 1) Clean the windshield glass bonding surface.
- 2) Use a soft rag and unleaded gasoline to wipe off any adhesive remaining on the body.
- 3) Mount the body window glass as shown in the illustration. Attach spacers at seven (7) locations.



- 4) Apply primer ① #435-95 or equivalent to the body side bonding surface. The primer should extend 25 mm (1 in.). Apply primer #435-40 or equivalent to the windshield glass side bonding surface. The primer should extend 15 mm (0.6 in.) from end of the glass.

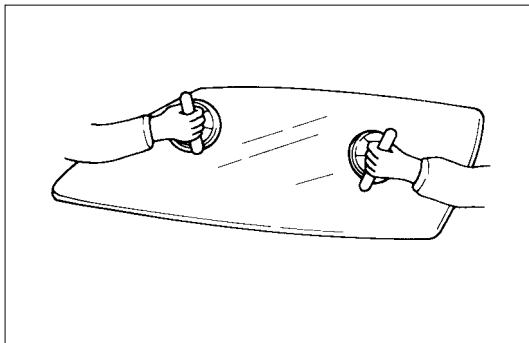


- Apply the window glass sealing adhesive ②. If you are using an air gun, air pressure should be maintained at 147 - 294 kpa.

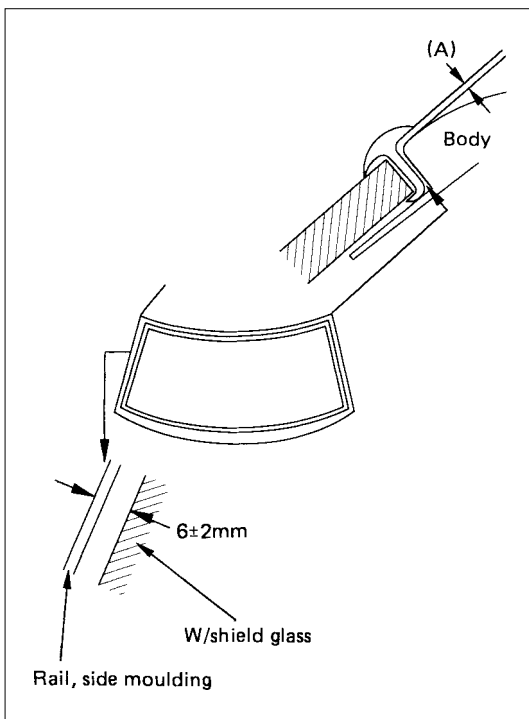
**Note :**

**Open time (1 min. or more) should be set after application of the primer.**

**Bonding shall be done within 5 minutes after the sealer has been applied.**



Adjust the setting of the windshield glass with suction discs.



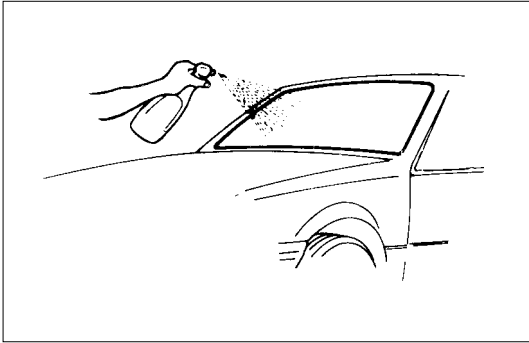
The center of the windshield glass should be in alignment with the center of the windshield glass opening.

The clearance between body and upper moulding should be within 0.5 mm (A).

Both of the clearance for RH and LH should be same. (6 mm ± 2 mm)

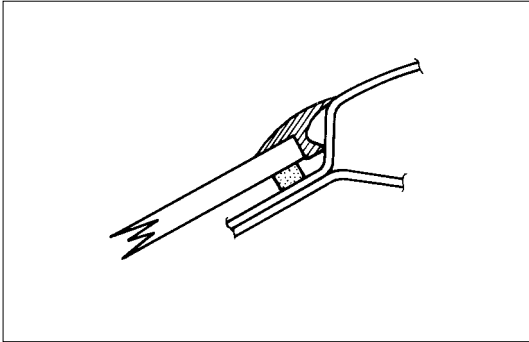
**Note:**

**It is a good idea to perform the windshield installation procedure from beginning to end without pausing. If you allow time to elapse between steps, excessive amounts of adhesive may be extruded from around the windshield.**

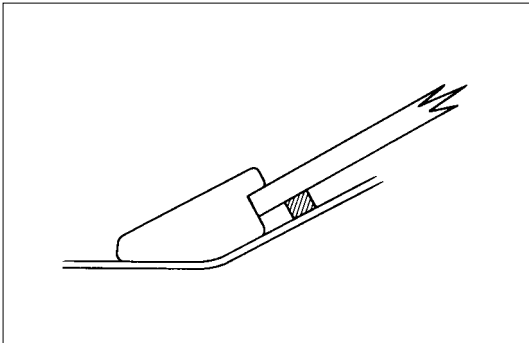


### 5. Upper Moulding

- 1) Before installing the windshield moulding (at the upper part of the windshield), spray hot water at a temperature of about 140°F (60°C) onto the windshield glass and the adhesive. This will cause curing.

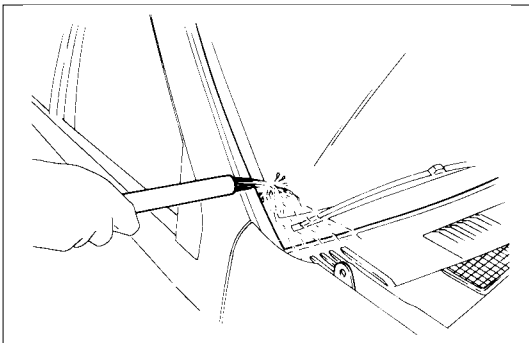


- 2) Install the upper moulding as soon as hot water has been applied. Using a roller push moulding in until it bottoms.



### 4. Windshield Stopper

Do this immediately after completing the gap adjustment.



### 2. Side Moulding

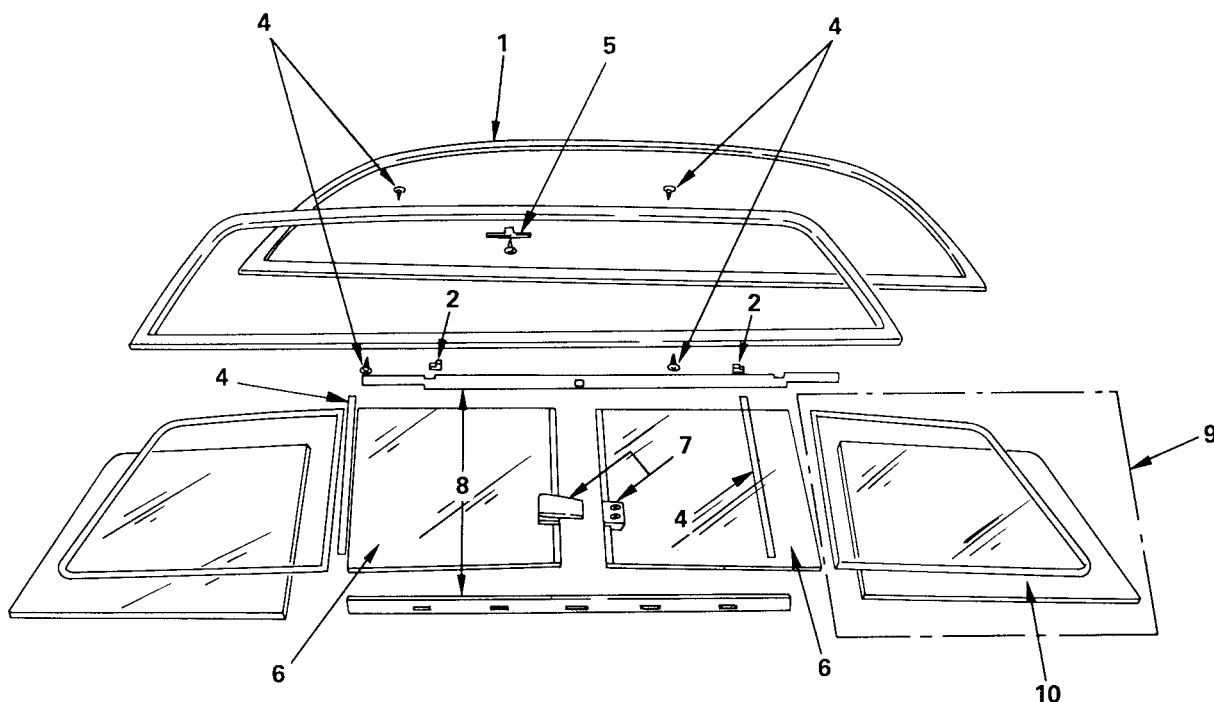
Use unleaded gasoline and a soft cloth to wipe away any excess adhesive.

Cure the bonding at a temperature of 68° - 86°F (20° - 30°C) for twenty-four hours.

Check that the windshield does not leak water.

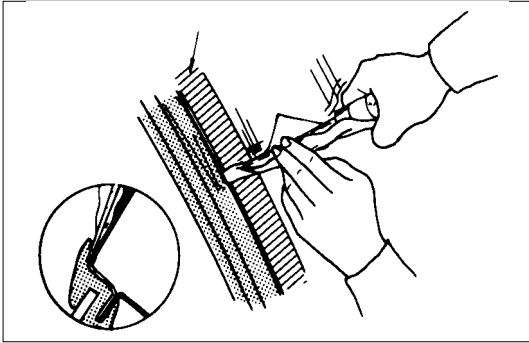
## SLIDING REAR WINDOW ASSEMBLY

### DISASSEMBLY



### Disassembly Steps

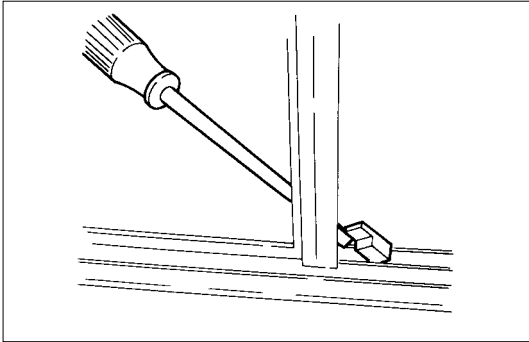
- ▲ 1. Weather strip
- ▲ 2. Packing; rear window
- ▲ 3. Screw; binding
- ▲ 4. Frame; rear window
- ▲ 5. Stopper
- ▲ 6. Rear window; slide
- ▲ 7. Lock assembly with catchback window
- ▲ 8. Glass run
- ▲ 9. Glass; rear window corner
- ▲ 10. Weather strip; rear window corner



## Important Operation - Removal

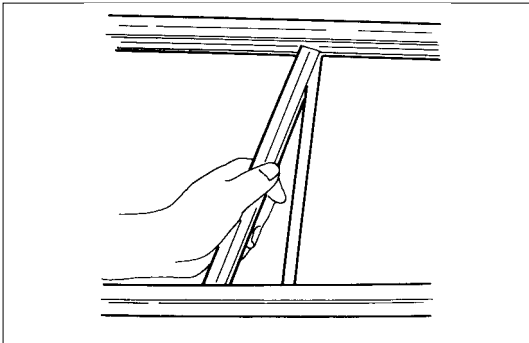
### 1. Weather Strip

Remove the weather strip with a knife.



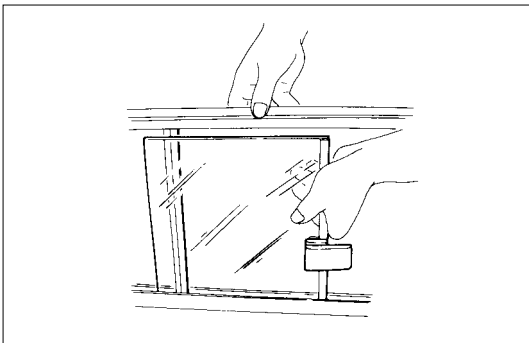
### 2. Packing ; Rear Window

With a screwdriver or similar tool, remove the window stop.



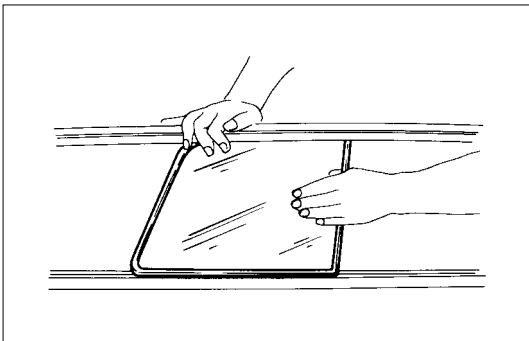
### 4. Frame ; Rear Window

Place the window channel in a vertical position and remove the frame rear by pulling on one end of it with your hand.



### 6. Rear Window ; Slide

With the window channel held in a vertical position, remove the rear window ; slide.

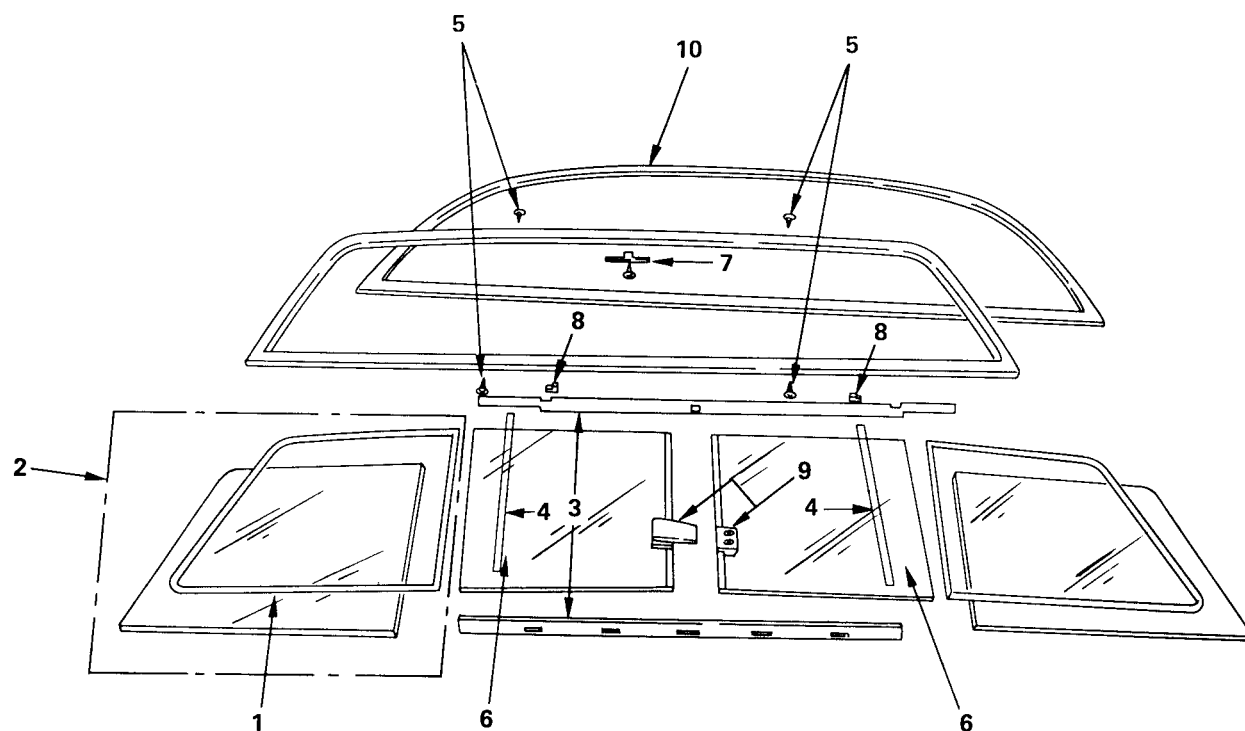


### 9. Glass ; Rear Window Corner

Stand the window channel up and remove the glass ; rear window corner.

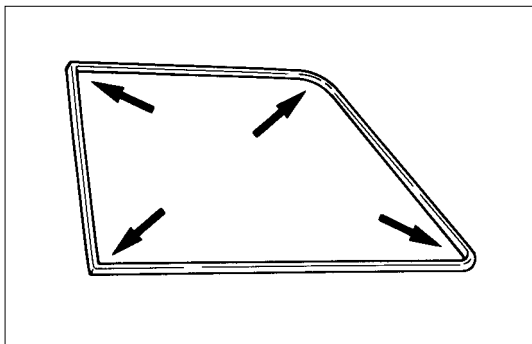


## REASSEMBLY



### Riassembly Steps

- ▲ 1. Weather strip ; rear window corner
- ▲ 2. Glass ; rear window corner
- ▲ 3. Glass run
- 4. Frame ; rear window
- 5. Screw; binding
- ▲ 6. Rear window ; slide
- 7. Stopper
- ▲ 8. Packing ; rear window
- 9. Lock assembly with catchback window
- 10. Weather strip

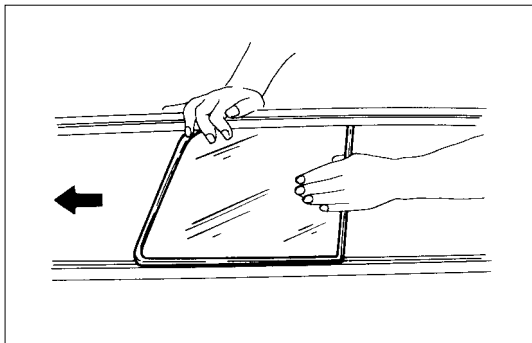


## Important Operation - Installation



### 1. Weather Strip ; Rear Window Corner

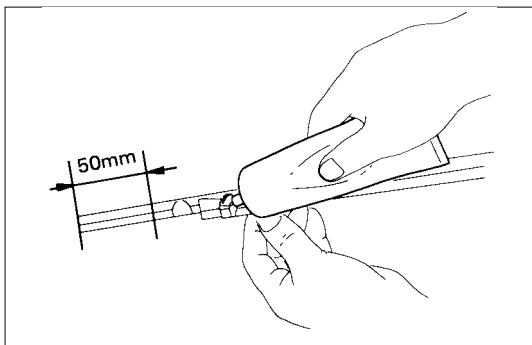
Using Semedain #560 (or equivalent) adhesive, glue the weather strip to the complete circumference of the frame, paying close attention to the corner areas.



### 2. Glass ; Rear Window Corner

Apply soap and water to the rim as a lubricant.

Place the channel in a vertical position. With your hand, apply pressure to expand the channel. Insert the window glass in the center of the channel.

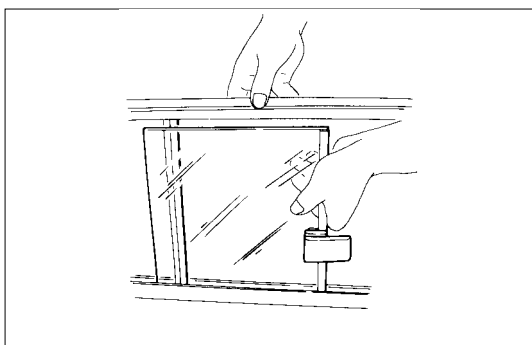


### 3. Glass Run

Apply Semedain #560 (or equivalent) adhesive to the entire length of both the upper window glass and the weather strip.

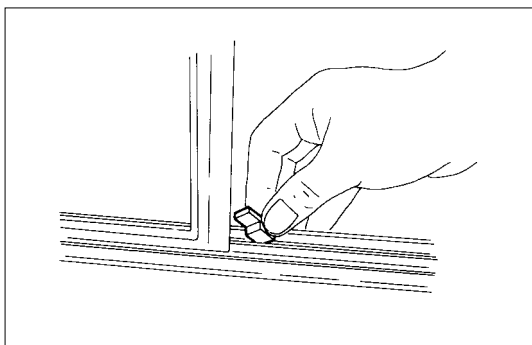
Apply adhesive to both sides of the extreme ends of the lower portion for a distance of about 50 mm.

There should be no gap between the weather strip rear window glass channel and the channel.



### 6. Rear Window ; Slide

Hold the window vertically. Apply an upward pressure to the channel and insert the rear window slide.

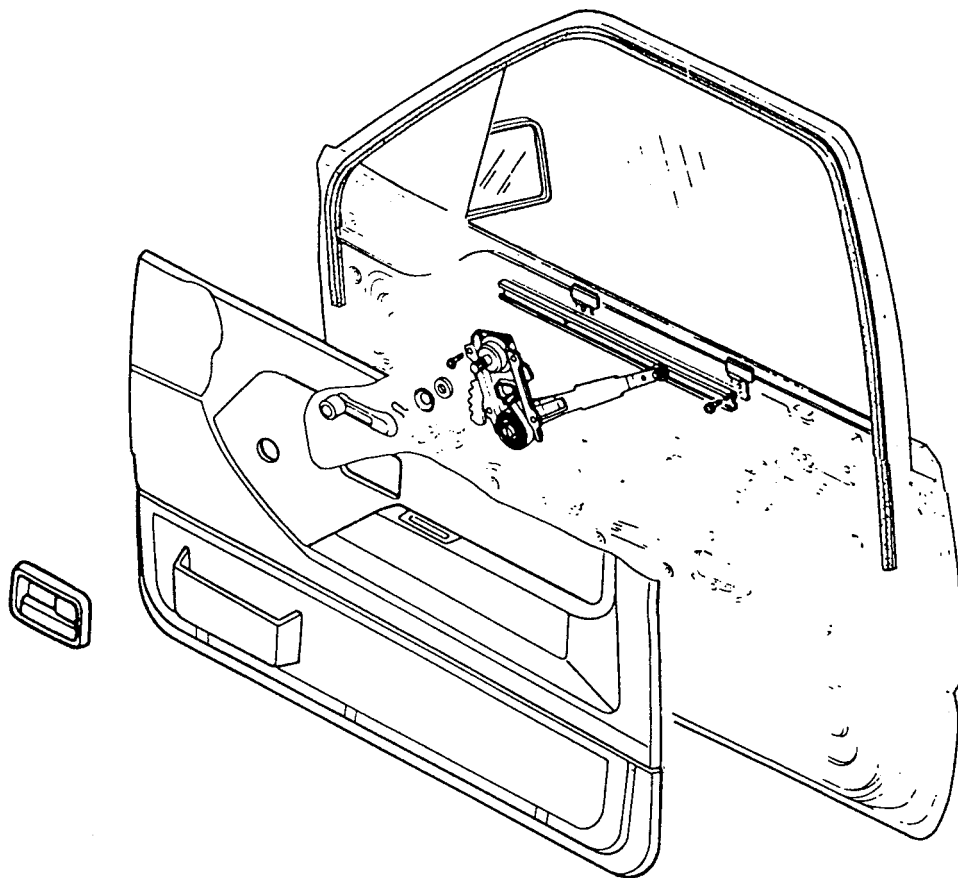


### 8. Packing ; Rear Window

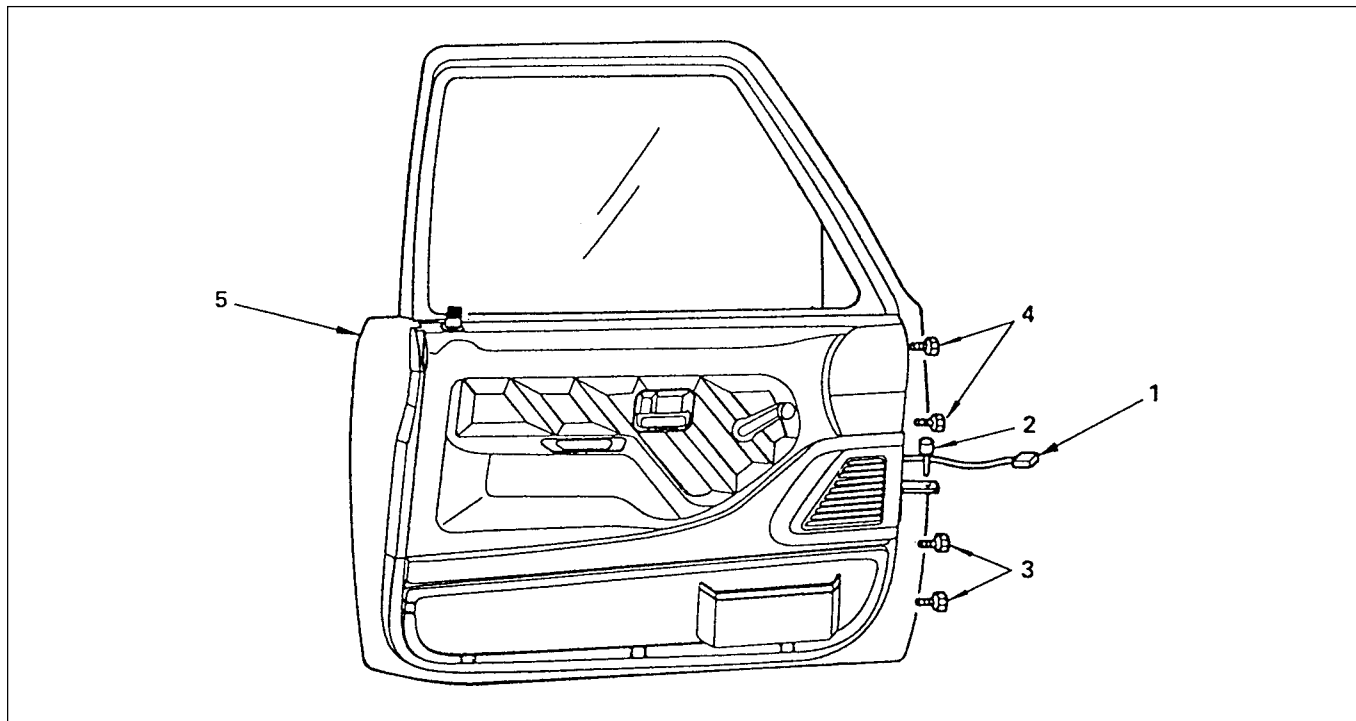
Apply a fast setting adhesive agent to both sides of the window atop and insert it into the channel.

## DOORS

### GENERAL DESCRIPTION



## **REMOVAL AND INSTALLATION**

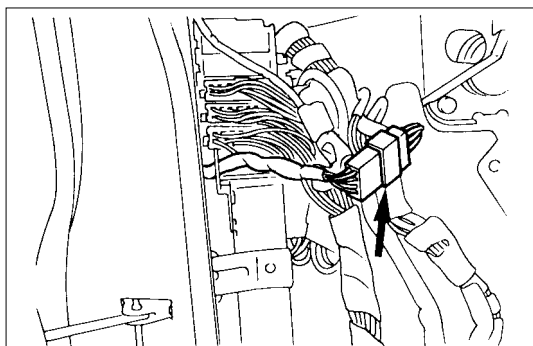


### Removal Steps

- ▲ 1. Door harness
- ▲ 2. Checker pin
- ▲ 3. Lower hinge
- 4. Upper hinge
- 5. Door assembly

### Installation Steps

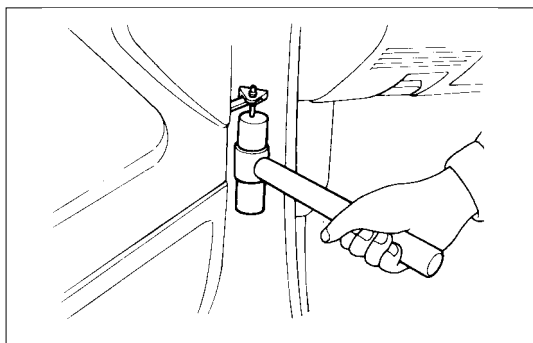
- 5. Door assembly
- 4. Upper hinge
- 3. Lower hinge
- 2. Checker pin
- 1. Door harness



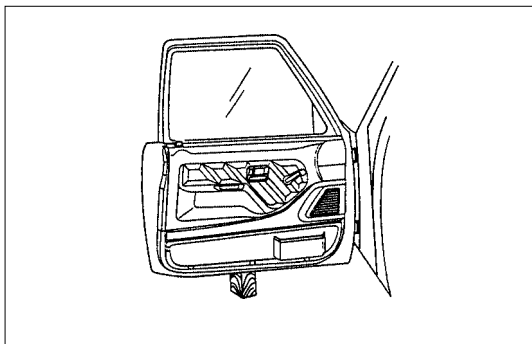
### **Important Operation - Removal**

#### 1. Door Harness

Disconnect the door harness.



#### 2. Checker Pin



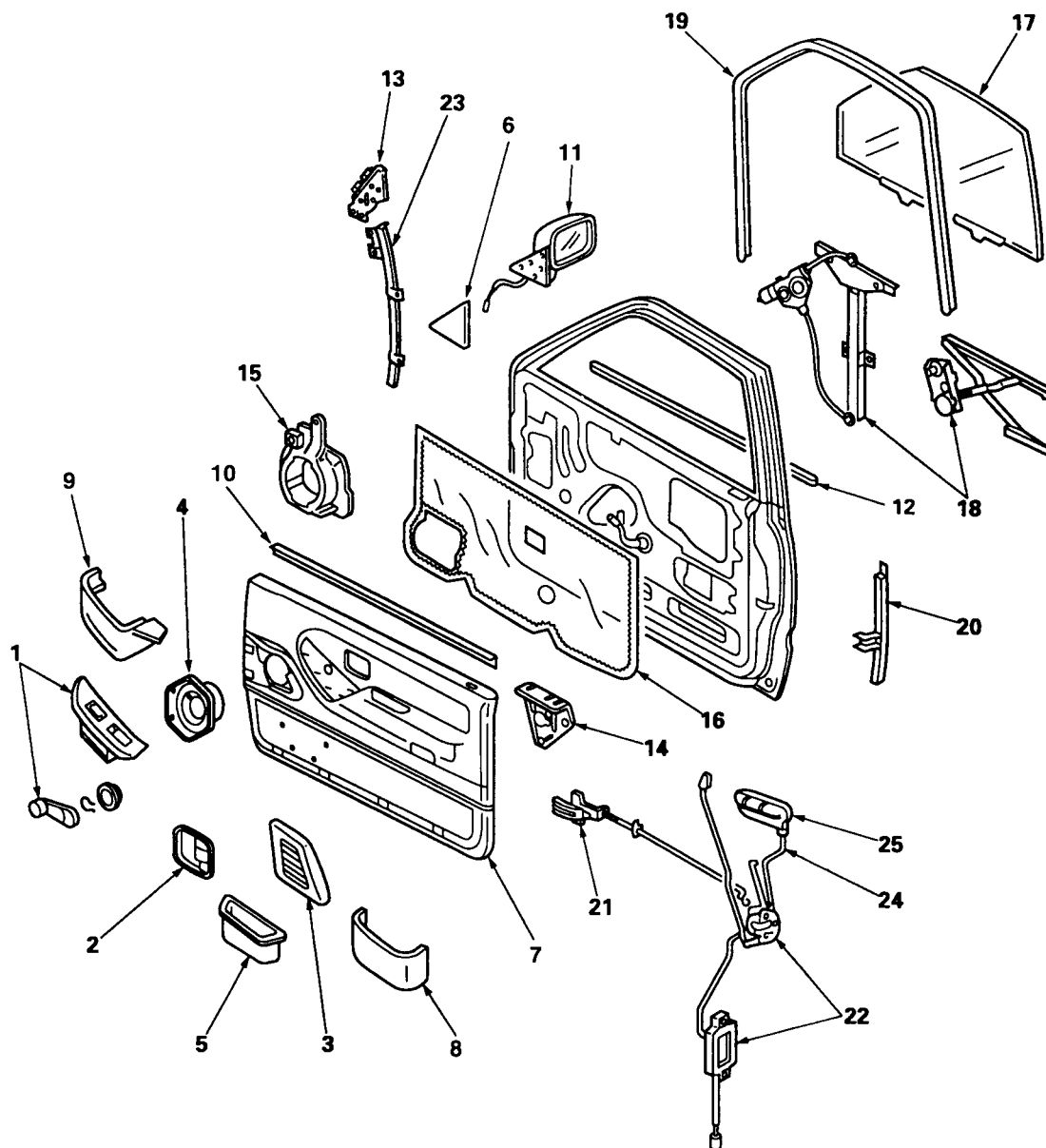
### 3. Lower Hinge

Position a wood block under the door for protection and support the door assembly with hands at removal or installation.



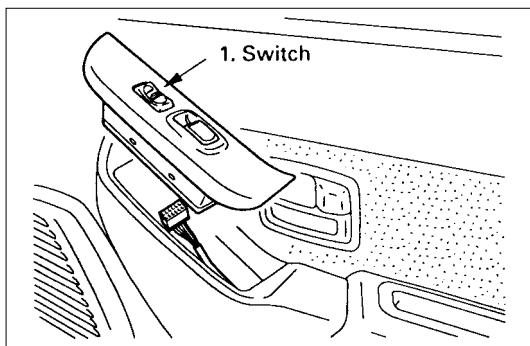
## DISASSEMBLY

(Front Door)



### Disassembly Steps

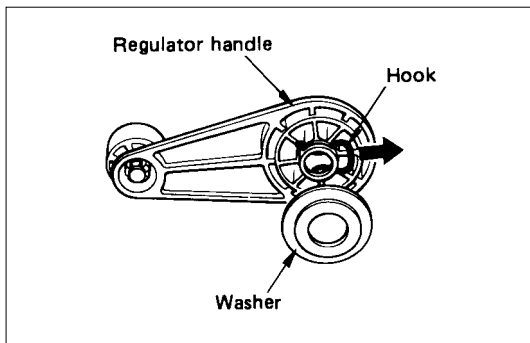
- |                                                   |                                             |
|---------------------------------------------------|---------------------------------------------|
| ▲ 1. Power window switch/Windows regulator handle | ▲ 13. Door mirror bracket                   |
| ▲ 2. Bezel                                        | ▲ 14. Bracket                               |
| ▲ 3. Speaker grill                                | ▲ 15. Speaker box                           |
| ▲ 4. Speaker assembly                             | ▲ 16. Water-proof sheet                     |
| ▲ 5. Door pull case                               | ▲ 17. Window glass                          |
| ▲ 6. Door mirror cover                            | ▲ 18. Window regulator/Power window motor   |
| ▲ 7. Door trim pad                                | ▲ 19. Glass run                             |
| ▲ 8. Door pocket                                  | ▲ 20. Glass run rear channel                |
| ▲ 9. Power window box                             | ▲ 21. Inside lever                          |
| ▲ 10. Inner waste seal                            | ▲ 22. Door lock assembly/Door lock actuator |
| ▲ 11. Door mirror assembly                        | ▲ 23. Glass run front channel               |
| ▲ 12. Outer waste seal                            | ▲ 24. Door lock cylinder                    |
|                                                   | ▲ 25. Outside handle                        |



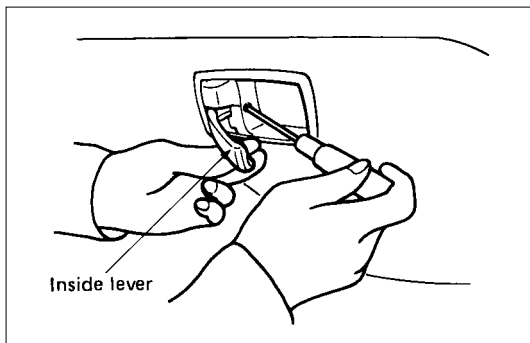
## Important Operations

### 1. Power Window Switch/Window Regulator Handle

- Prise out the power window switch and remove the connectors.

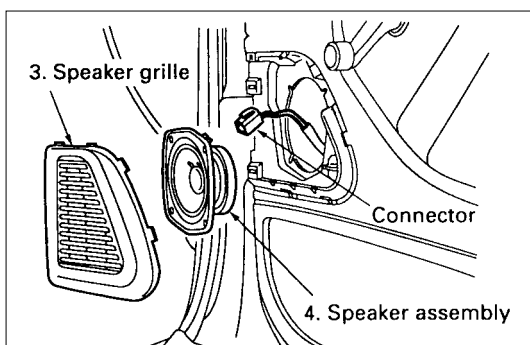


- To remove the regulator handle, remove the clip at the root of the handle by using wire.



### 2. Bezel

- Remove the screw while pulling the inside lever toward you.

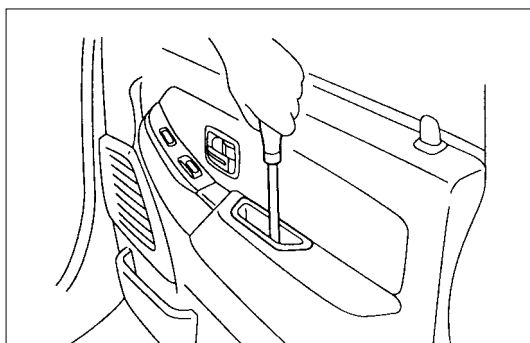


### 3. Speaker Grill

- Pull out the clips.

### 4. Speaker Assembly

- Remove 4 screws and disconnect the speaker harness connector.

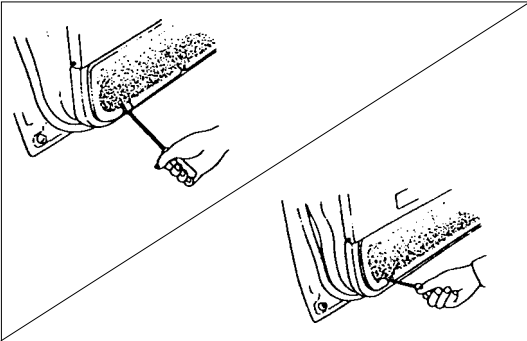


### 5. Door Pull Case

- Remove the screw at the bottom of the case.

**6. Door Mirror Cover**

- Pull out the upper clip, and then take out the catch at the lower section.

**7. Door Trim Pad**

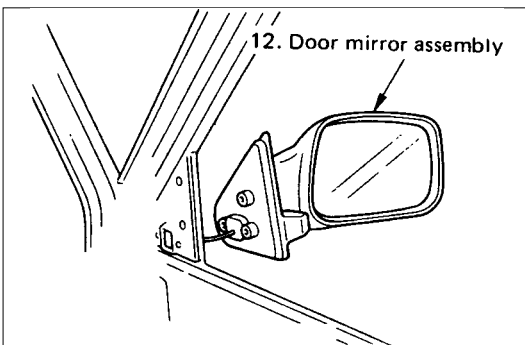
- Remove the cover bottom of the trim pad (4 pcs), then remove the screws.

**8. Door Pocket****9. Power Window Box****10. Inner Waste Seal****11. Door Mirror Assembly**

- Remove 3 fixing bolts and then remove the connector.

**12. Outer Waste Seal****13. Door Mirror Bracket**

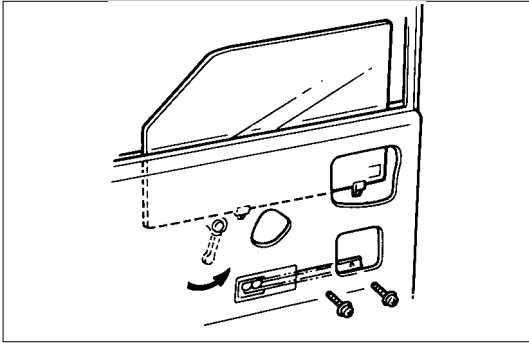
- Remove 2 bolts at the lower section, and then remove 2 screws in the weather strip.

**14. Bracket****15. Speaker Box**

- Remove 3 fixing bolts.

**16. Water Proof Sheet**

- Take care not to damage the sheet when peeling it off.



**17.Window Glass**

- Remove 2 screws through the access hole and pull out the window glass upward.

**18.Window Regulator/Power Window Motor**

- Disconnect the power window motor connector.

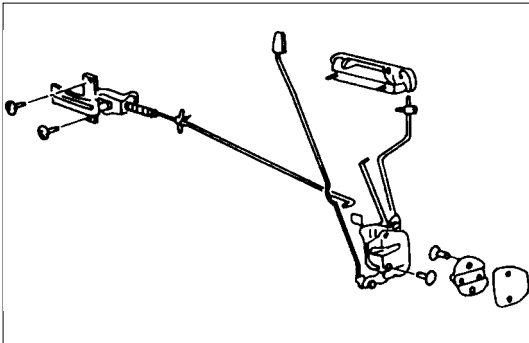
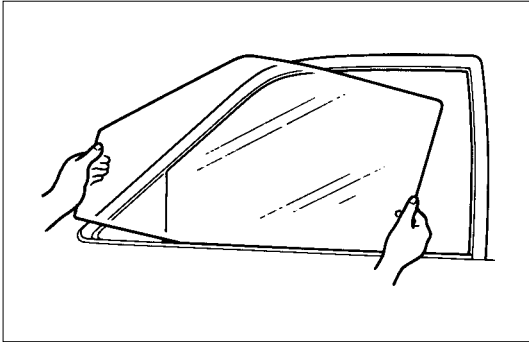
**19.Glass Run**

- Pull it out of the door pillar of the channel. (front/rear)

**20.Glass Run Rear Channel**

- Remove 2 screws.

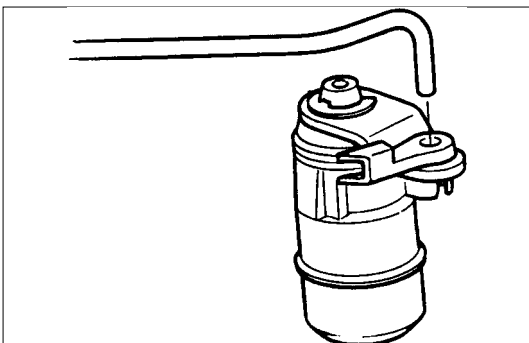
**21.Inside Lever**



**22.Door Lock Assembly/Door Lock Actuator**

- Disconnect the linkage with the outside handle, the inside lever and the lock cylinder.

**23.Glass Run Front Channel**



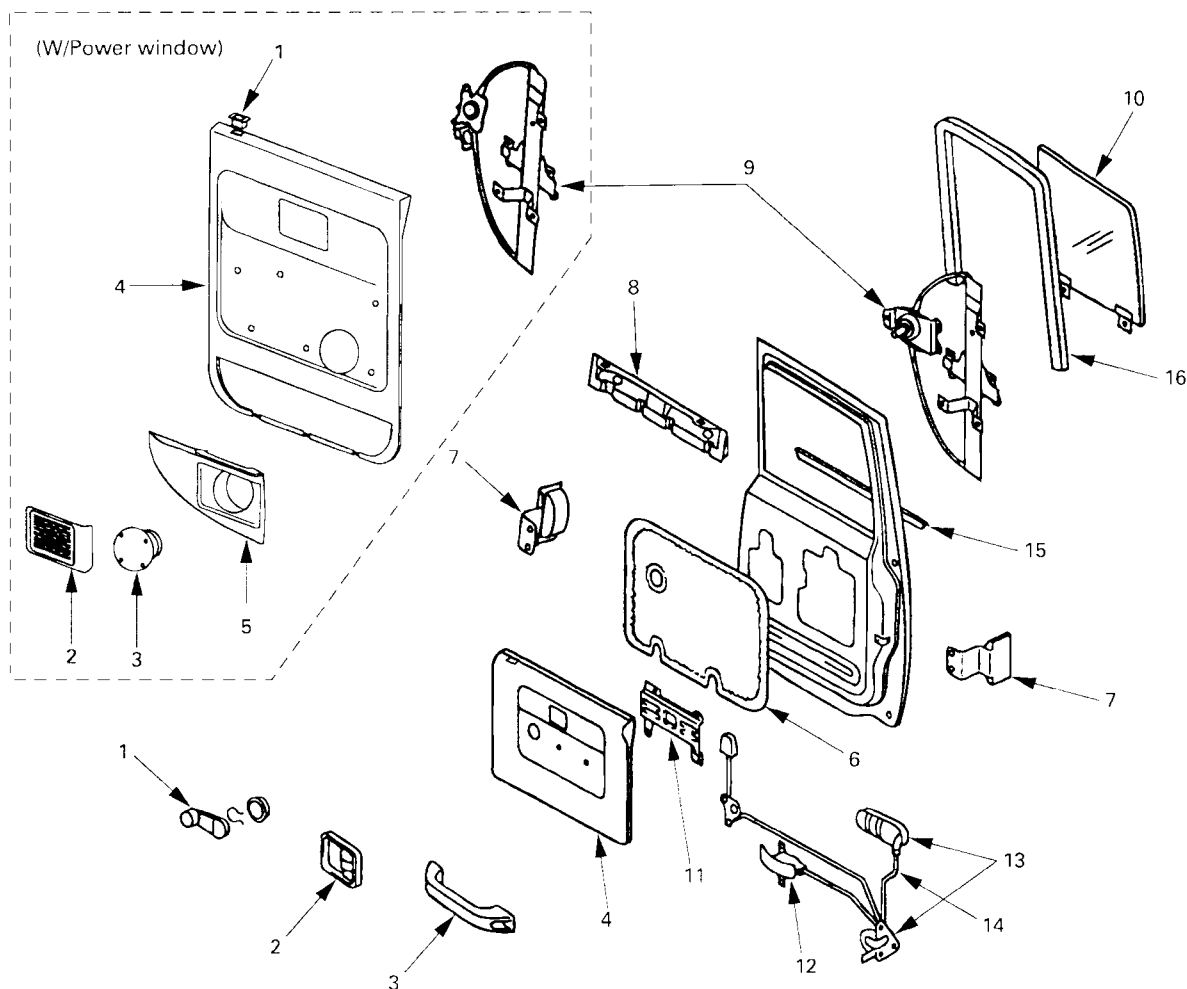
**24.Door Lock Cylinder**

- Remove the door lock cylinder by applying finger pressure from inside while depressing the retaining clip.

**25.Outside Handle**

## **DISASSEMBLY AND REASSEMBLY**

**(Rear Door)**



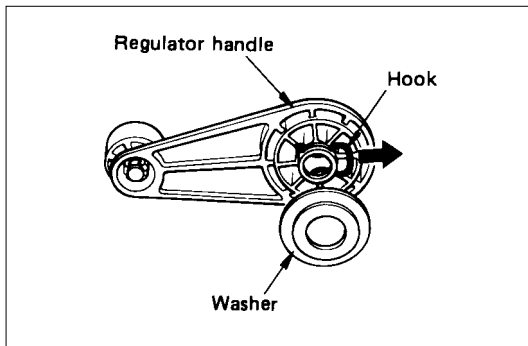
### Disassembly Steps

- ▲ 1. Power window switch/Window regulator handle
- ▲ 2. Bezel/Speaker grill
- 3. Inside pull handle/Speaker
- ▲ 4. Door trim pad
- 5. Arm rest (W/Power window only)
- 6. Water proof sheet
- 7. Glass guide
- 8. Upper cover
- ▲ 9. Window regulator/Power window motor
- ▲ 10. Window glass
- 11. Bracket

- 12. Inside lever
- 13. Outside handle
- ▲ 14. Door lock cylinder
- 15. Outer waste seal
- 16. Glass run

### Reassembly Steps

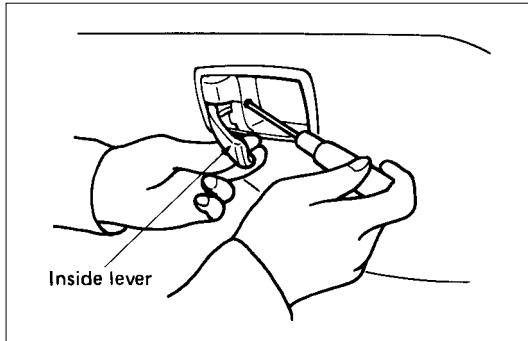
To reassemble, follow the disassembly steps in the reverse order.



## Important Operations

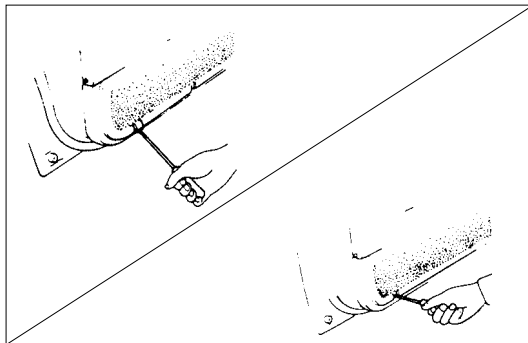
### 1. Window Regulator Handle

- To remove the regulator handle, remove the clip at the root of the handle by using wire.



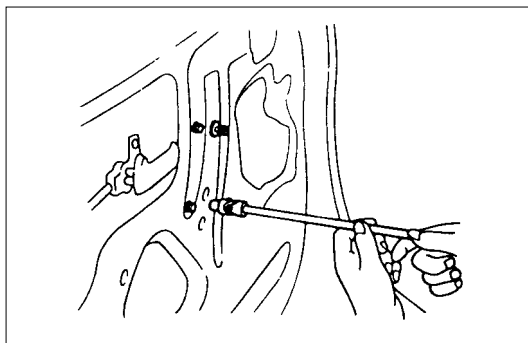
### 2. Bezel

- Remove the screw while pulling the inside lever toward you.



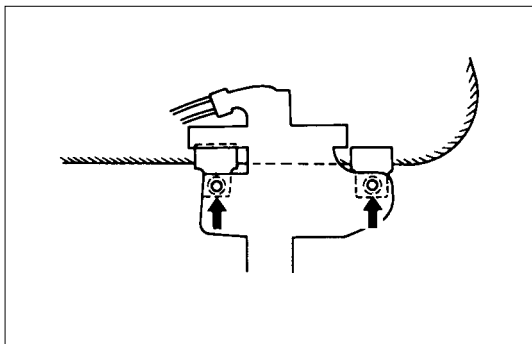
### 4. Door Trim Pad

- Remove the cover bottom of the trim pad (4 pcs), then remove the screws.



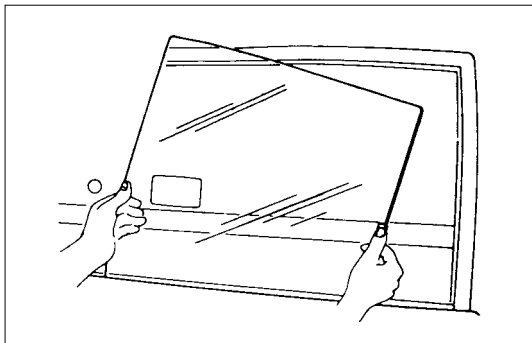
### 9. Window Regulator

- Remove the 4 screws holding the regulator.

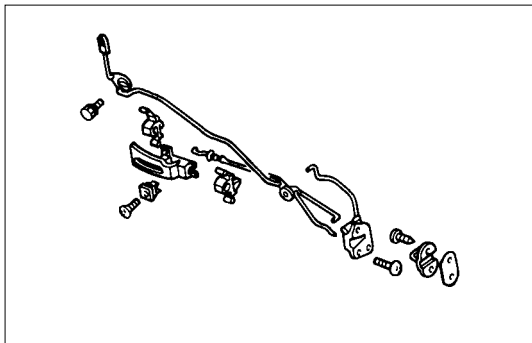


#### 10. Window Glass

- First, align the height of regulator to the access hole. Remove 2 screws attaching bottom channel and regulator, then remove the glass.

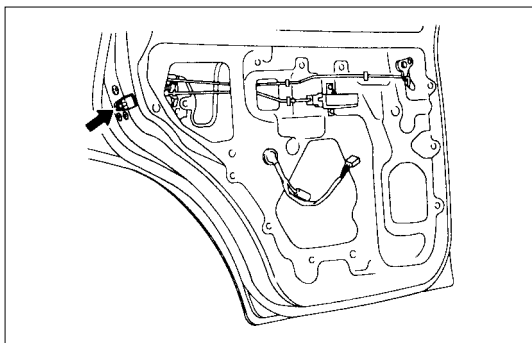


- Remove the window glass by tilting it as necessary.



#### 14. Door Lock Assembly

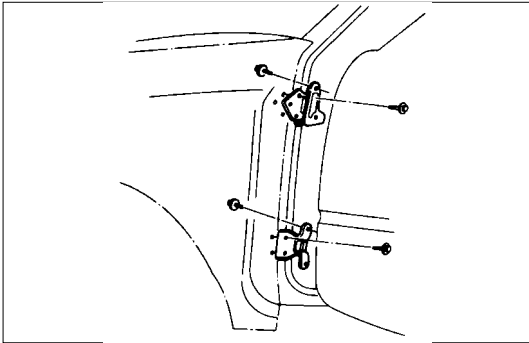
- Disconnect the linkage from the door outside handle, inside lever and lock cylinder.  
Remove the 2 bolts holding the outside handle from inner side.



- Remove the 3 bolts holding the door lock assembly.



## ADJUSTMENT (FRONT AND REAR)

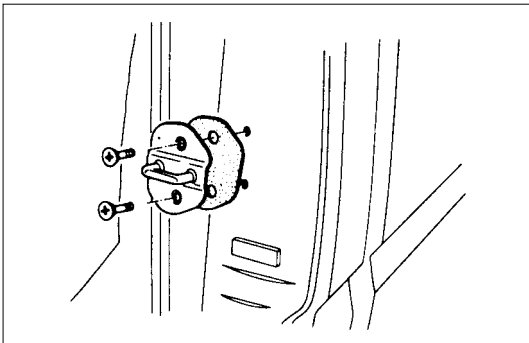


### Door Hinge

Door alignment can be obtained by moving door hinges. Prior to adjustment, remove the fender and set the door temporarily.

Loosen hinge to door bolts when adjusting steps between the door and body.

Loosen hinge to body bolts to adjust the clearance between the door and body.



### Door Striker

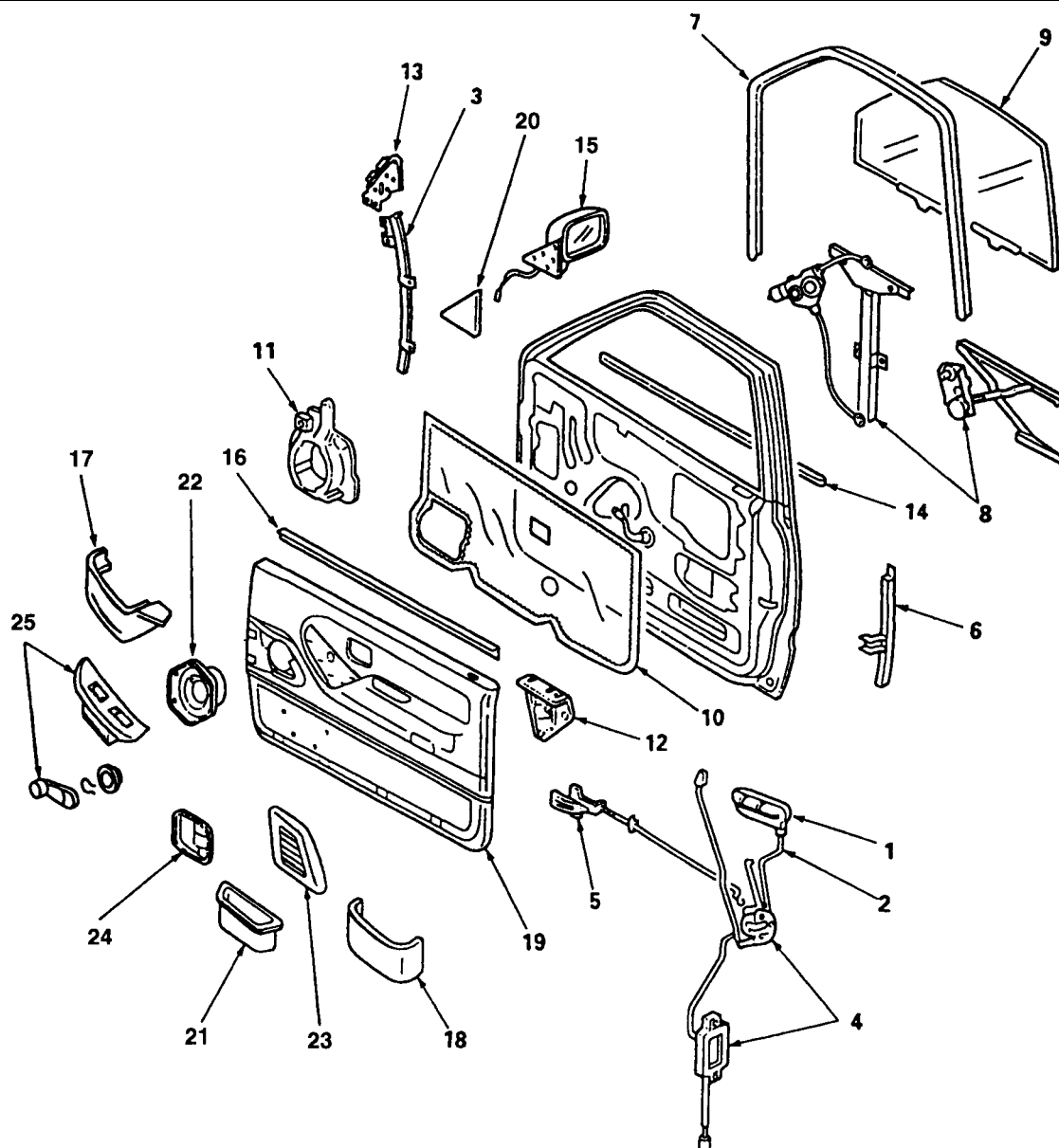
Loosen the striker screws and adjust the position of the striker by holding a piece of wood against the striker and tapping it with a hammer.

To obtain correct adjustment, move the position of the striker vertically so that the lower face of the dovetail becomes parallel to the striker.

Adjust the number of sheets to control engagement of the striker with the door latch. One or two sheets are generally used to obtain correct adjustment.

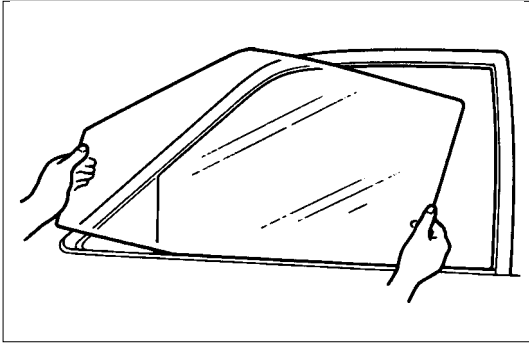
## REASSEMBLY

(Front Door)



### Reassembly Steps

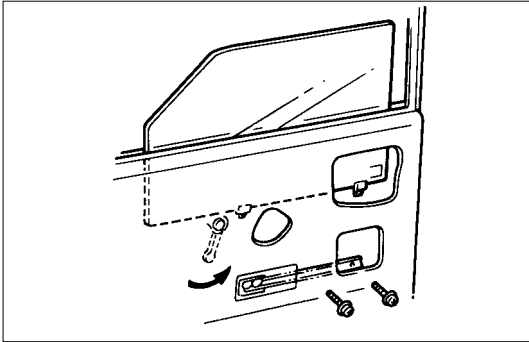
- |                                          |                                                    |
|------------------------------------------|----------------------------------------------------|
| 1. Outside handle                        | 14. Outer waste seal                               |
| 2. Door lock cylinder                    | 15. Door mirror assembly                           |
| 3. Glass run front channel               | 16. Inner waste seal                               |
| 4. Door lock assembly/Door lock actuator | 17. Power window box                               |
| 5. Inside lever                          | 18. Door pocket                                    |
| 6. Glass run rear channel                | 19. Door trim pad                                  |
| 7. Glass run                             | 20. Door mirror cover                              |
| 8. Window regulator/Power window motor   | 21. Door pull case                                 |
| ▲ 9. Window glass                        | 22. Speaker assembly                               |
| ▲ 10. Water proof sheet                  | 23. Speaker grill                                  |
| 11. Speaker box                          | 24. Bezel                                          |
| 12. Bracket                              | ▲ 25. Power window switch/Windows regulator handle |
| 13. Door mirror bracket                  |                                                    |



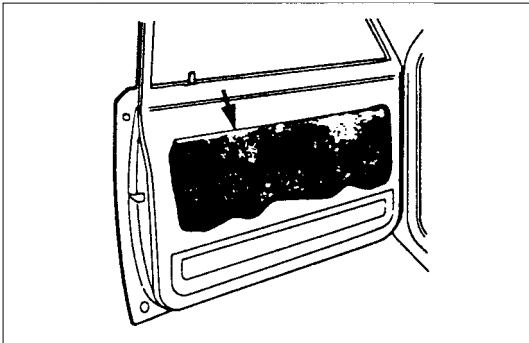
## Important Operations

### 9.Window Glass

- Insert the window glass into position by tilting it as necessary, then set it against the channel of the window regulator.

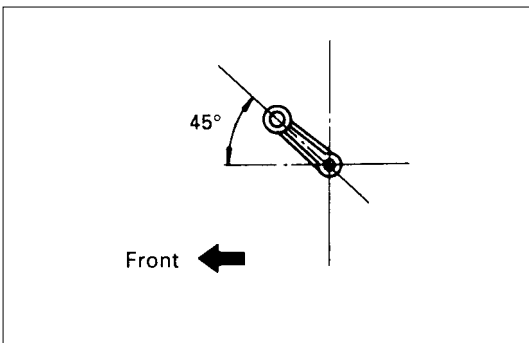


- Attach the window glass to the window regulator with the two screws.



### 10.Water Proof Sheet

- Place the butyl type on the door panel so as not to cover the drain hole.

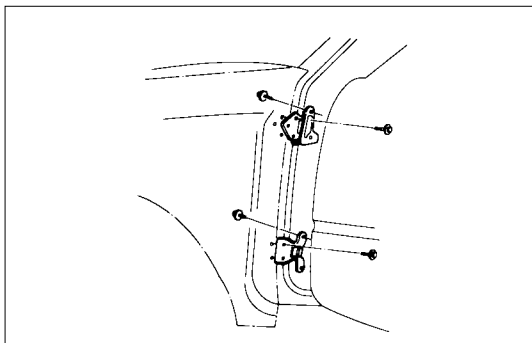


### 25.Regulator Handle

- Install the regulator handle as illustrated when closing the window glass.



## ADJUSTMENT (FRONT AND REAR)

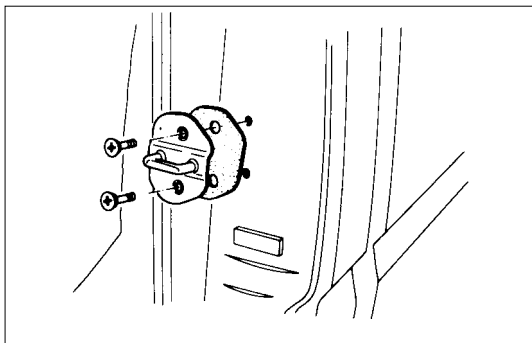


### Door Hinge

Door alignment can be obtained by moving door hinges. Prior to adjustment, remove the fender and set the door temporarily.

Loosen hinge to door bolts when adjusting steps between the door and body.

Loosen hinge to body bolts to adjust the clearance between the door and body.



### Door Striker

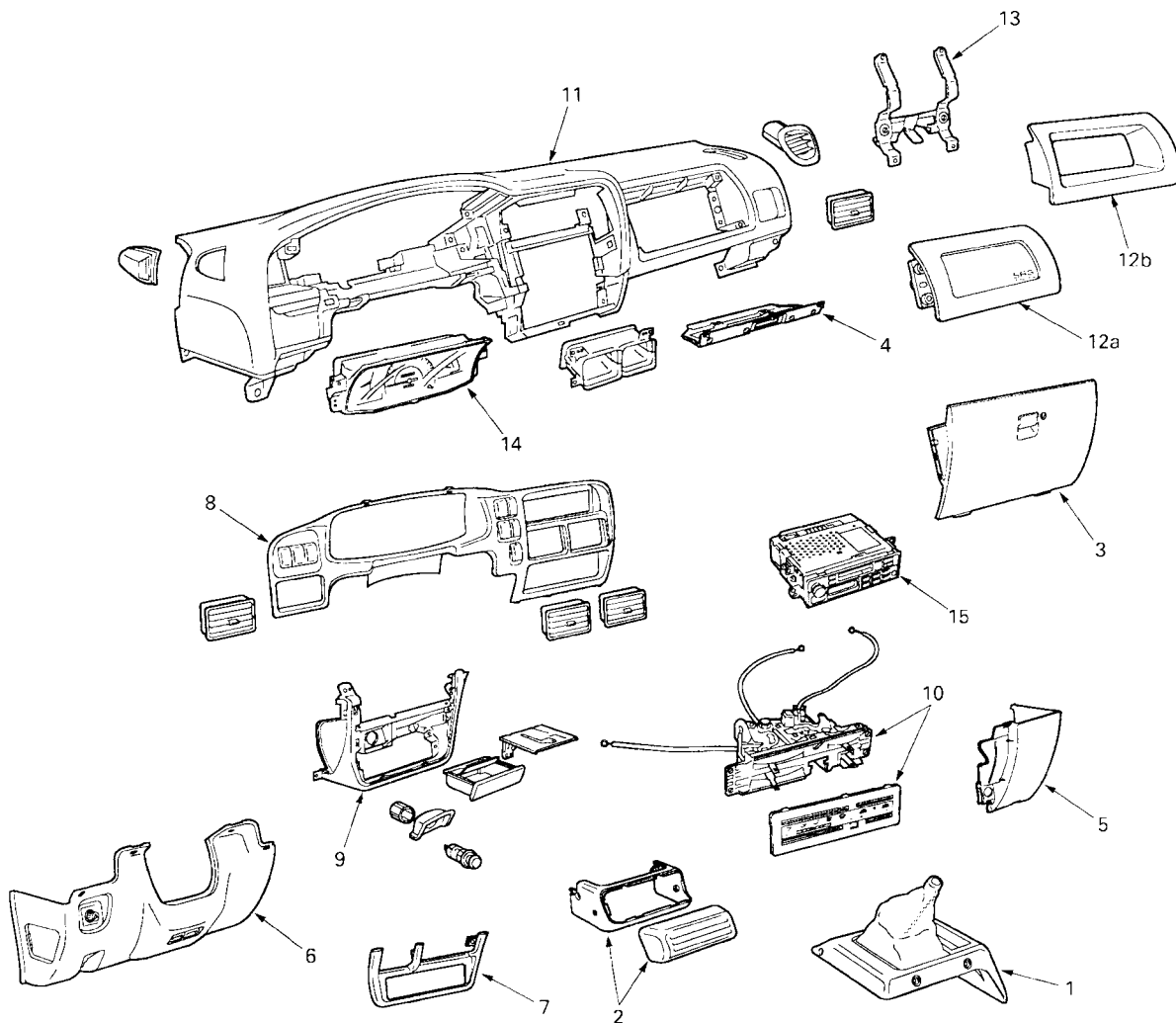
Loosen the striker screws and adjust the position of the striker by holding a piece of wood against the striker and tapping it with a hammer.

To obtain correct adjustment, move the position of the striker vertically so that the lower face of the dovetail becomes parallel to the striker.

Adjust the number of sheets to control engagement of the striker with the door latch. One or two sheets are generally used to obtain correct adjustment.

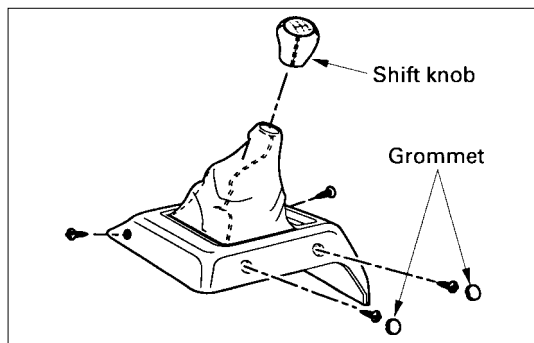
# INSTRUMENT PANEL

## REMOVAL



### Disassembly Steps

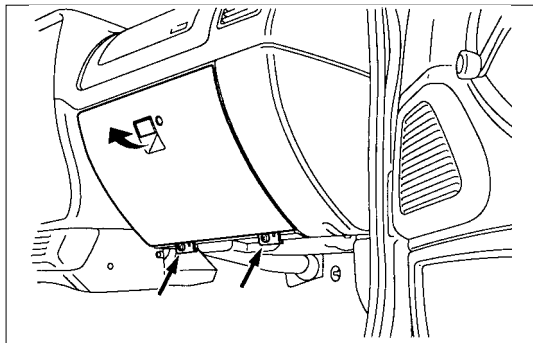
- ▲ 1. Center console assembly
- ▲ 2. Control unit cover
- ▲ 3. Glove box
- ▲ 4. Glove box cover
- ▲ 5. Instrument panel passenger lower cover assembly
- ▲ 6. Instrument panel driver lower cover assembly
- ▲ 7. Lower cluster assembly
- ▲ 8. Meter cluster assembly
- ▲ 9. Instrument panel lower center cover assembly
- ▲ 10. Control lever assembly
- ▲ 11. Instrument panel assembly
- ▲ 12a. Passenger air bag (if so equipped)
- 12b. Utility box
- ▲ 13. Passenger air bag reinforcement assembly (W/SRS)
- 14. Meter assembly
- 15. Radio assembly



## ⚠ Important Operations

### 1. Center Console Assembly

- Remove shift knob and 2 fixing screws (front side).  
Open the grommet and remove 2 fixing screws (rear side).



### 2. Control unit cover

### 3. Glove Box

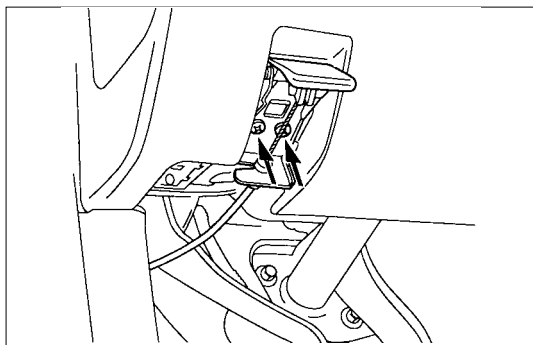
- Remove 2 fixing screws and pulling the handle.

### 4. Glove Box Cover

- Remove 4 fixing screws and pull the cover toward you and remove the clips at 2 positions.

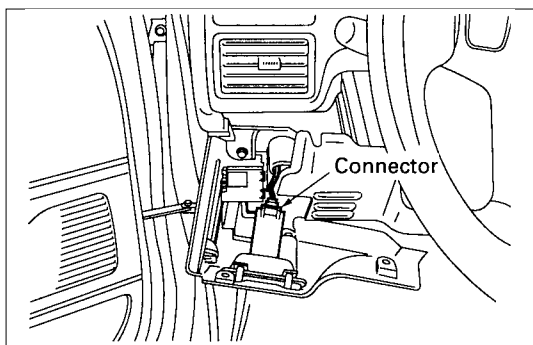
### 5. Instrument Panel Passenger Lower Cover Assembly

- Remove 3 fixing screws and 1 clip.



### 6. Instrument Panel Driver Lower Cover Assembly

- Remove the engine hood opener 2 fixing screws and 6 fixing screws.



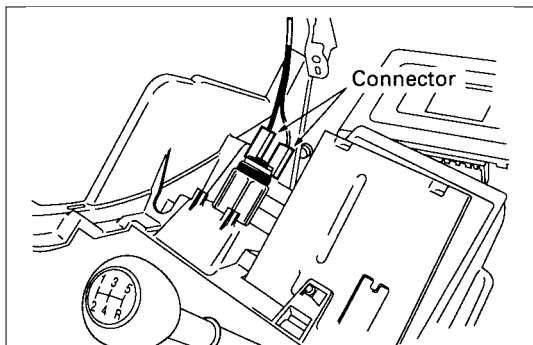
- Disconnect the connector of the illumination.

### 7. Lower Cluster Assembly

- Remove 3 fixing clips.

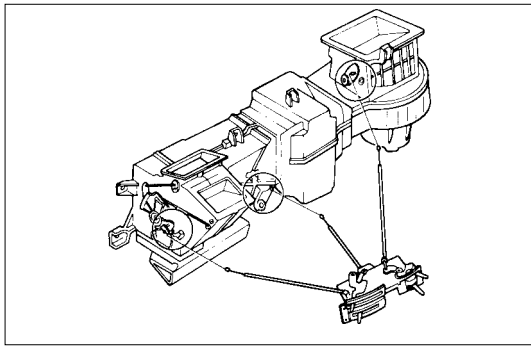
### 8. Meter Cluster Assembly

- Remove 3 fixing screws, 7 clips and switch connectors.



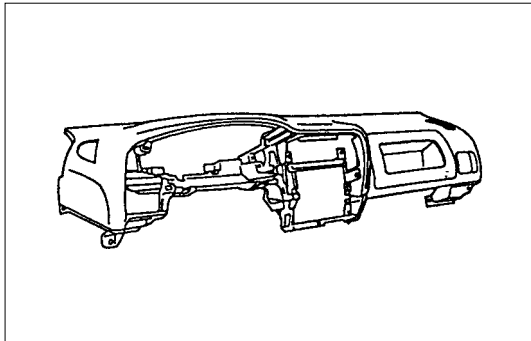
### 9. Instrument Panel Lower Center Cover Assembly

- Remove 7 fixing screws and disconnect the connector of the cigarette lighter.



### 10. Control Lever Assembly

- 1) Disconnect the control cable from heater unit and blower unit.
- 2) Remove the control lever assembly fixing screws.

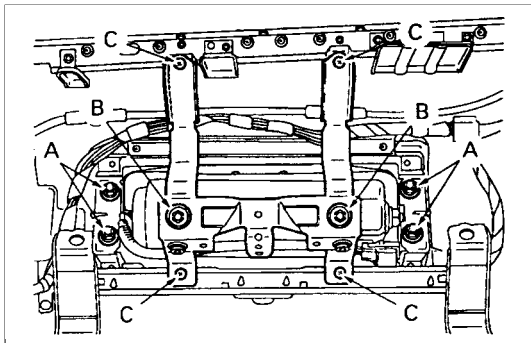


### 11. Instrument Panel

- 1) Remove the instrument panel fixing nuts and bolts.
- 2) Disconnect the instrument harness connectors.
- 3) Remove the instrument panel.

#### Caution:

For precautions on installation or removal of SRS-air bag system, refer to section 9 "Supplemental Restraint System (SRS) - AIR BAG".



### 12a. Passenger air bag assembly

- Remove 4 fixing bolts A and 2 nuts B.

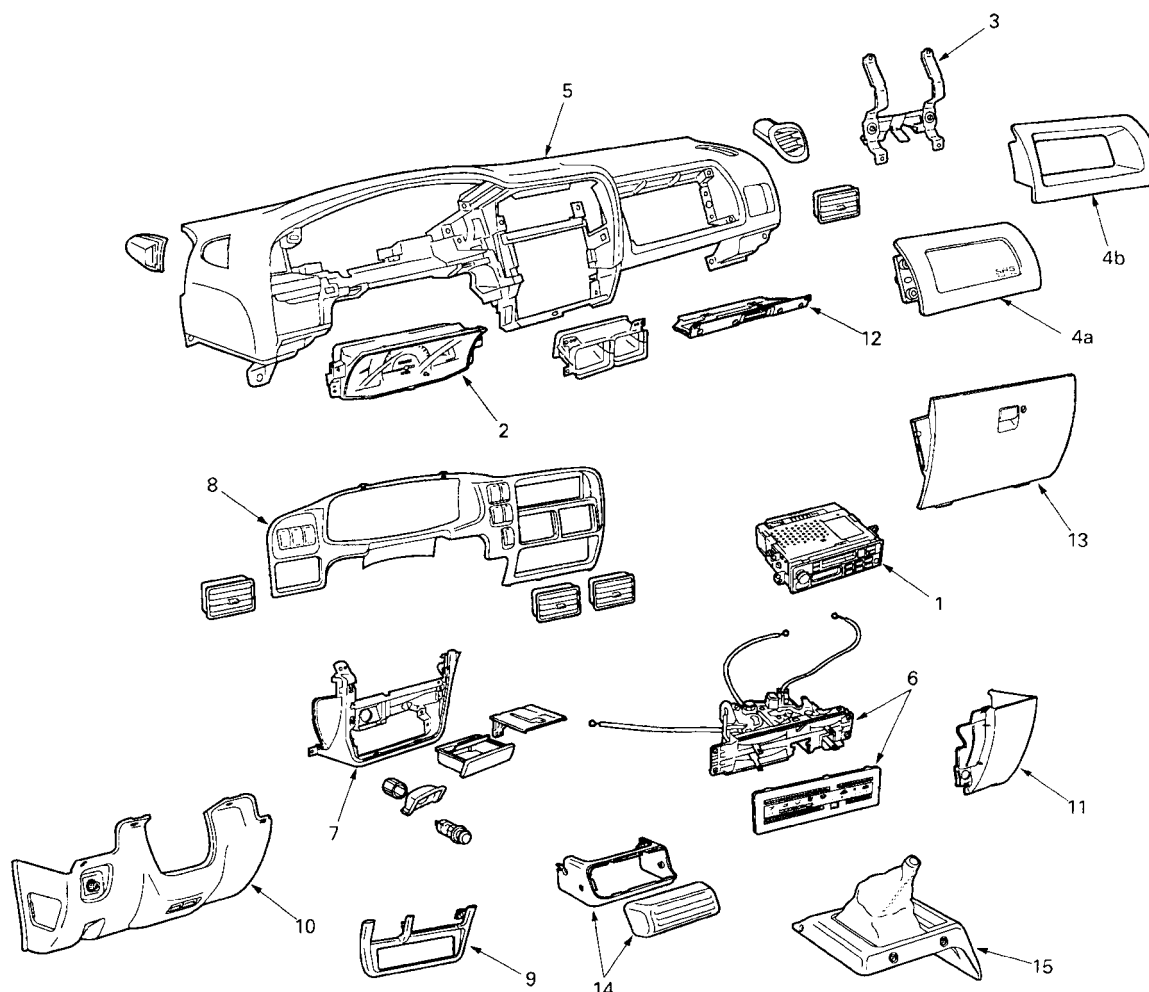
#### Caution:

For precautions on installation or removal of SRS-air bag system, refer to section 9 "Supplemental Restraint System (SRS) - AIR BAG".

### 13. Passenger air bag reinforcement assembly (W/SRS)

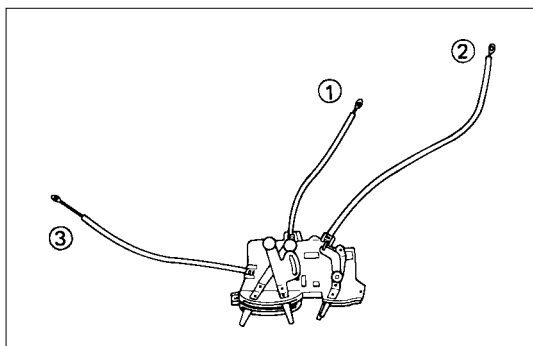
- Remove 4 fixing screws C.

## INSTALLATION



### Installation Steps

1. Radio assembly
2. Meter assembly
3. Passenger air bag reinforcement assembly
- 4a. Passenger air bag
- 4b. Utility box
5. Instrument panel assembly
- ▲ 6. Control lever assembly
7. Instrument panel lower center cover assembly
8. Meter cluster assembly
9. Lower cluster assembly
10. Instrument panel driver lower cover assembly
11. Instrument panel passenger lower cover assembly
12. Glove box cover
13. Glove box
14. Control unit cover
15. Center console assembly



## Important Operation - Installation

### 6. Control Lever Assembly

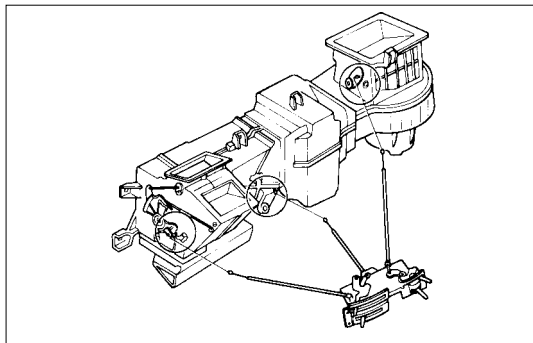
1) Set the temperature control lever and the airsource select lever at the left-hand side end.

2) Set the air selector lever at the right-hand side end.

① : Temperature control cable

②: Air source select cable

③: Air selector

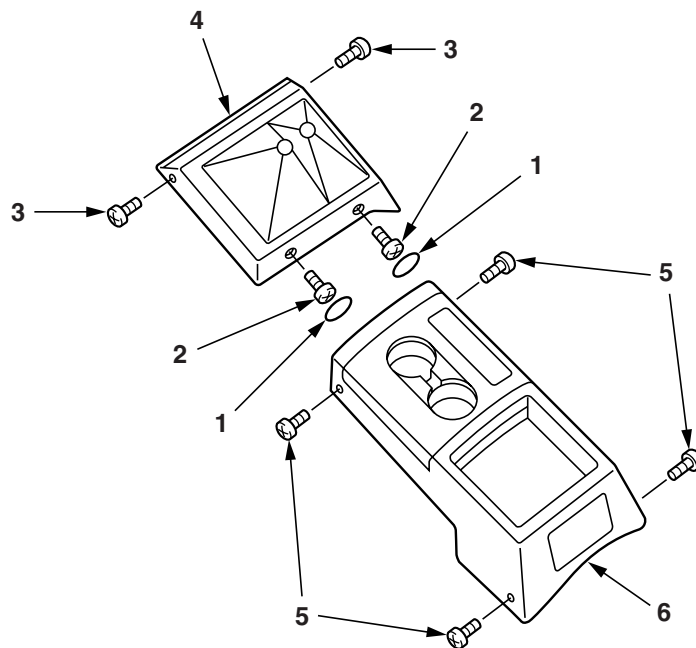


3) Attach the cable, after the work 1) and 2) have been completed.

# CONSOLE BOX



## REMOVAL AND INSTALLATION



### 4x4 S Model

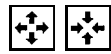
#### Removal Steps

1. Hole cover ×2
2. Screw ×2
3. Screw ×2
4. Center console
5. Screw ×4
6. Rear console

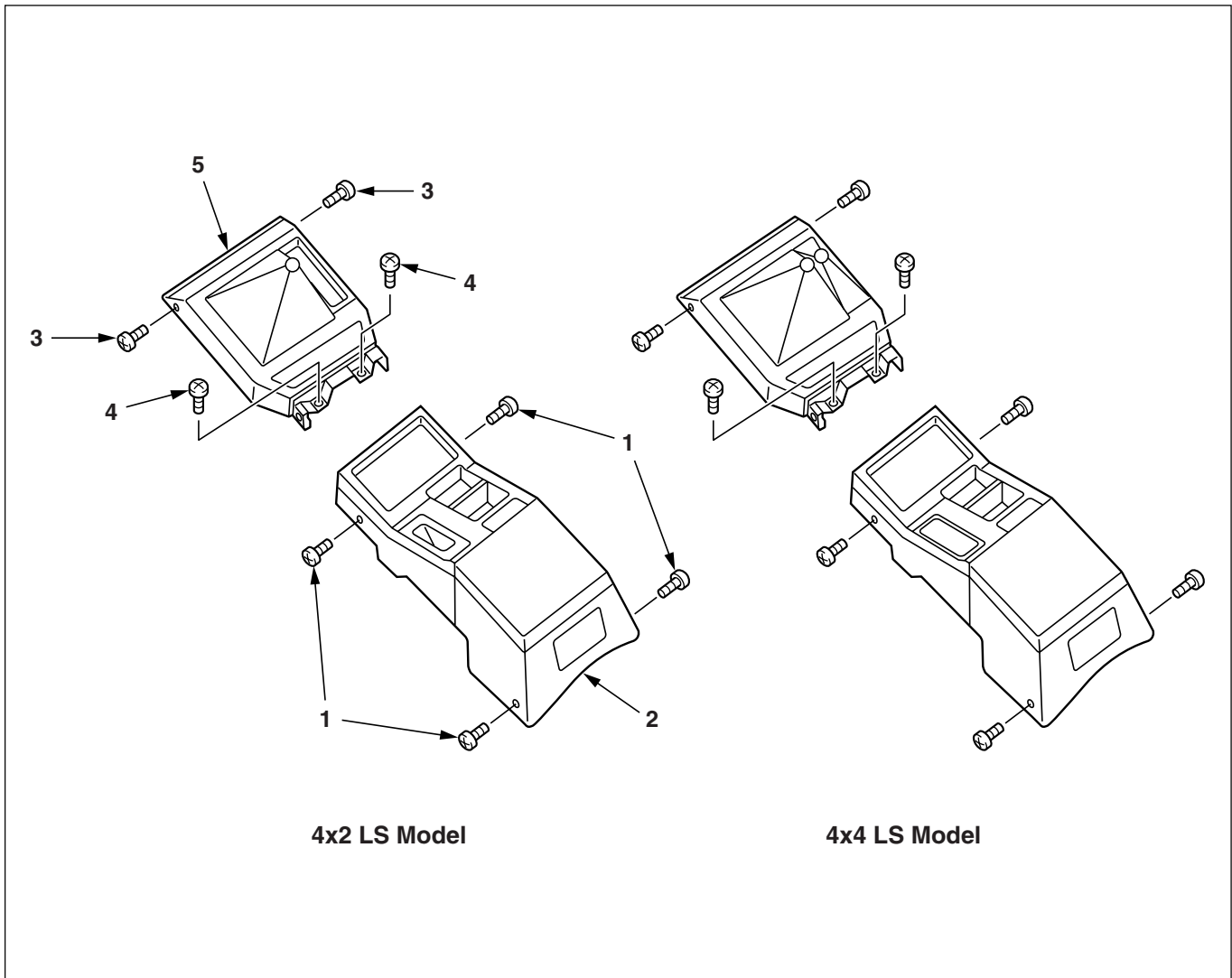
#### Installation Steps

6. Rear console
5. Screw ×4
4. Center console
3. Screw ×2
2. Screw ×2
1. Hole cover ×2

## CONSOLE BOX



### REMOVAL AND INSTALLATION



#### 4x2 LS AND 4x4 LS Model

##### Removal Steps

1. Screw ×4
2. Rear console
3. Screw ×2
4. Screw ×2
5. Center console

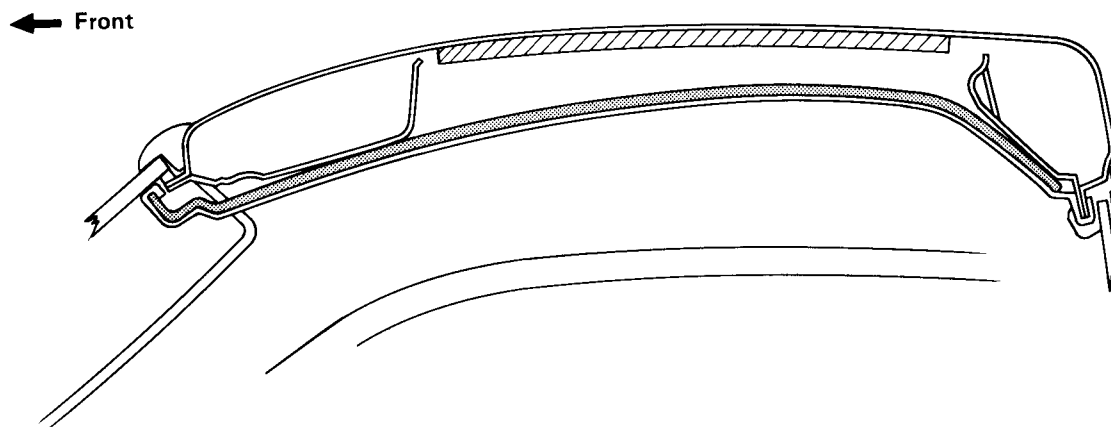
##### Installation Steps

5. Center console
4. Screw ×2
3. Screw ×2
2. Rear console
1. Screw ×4

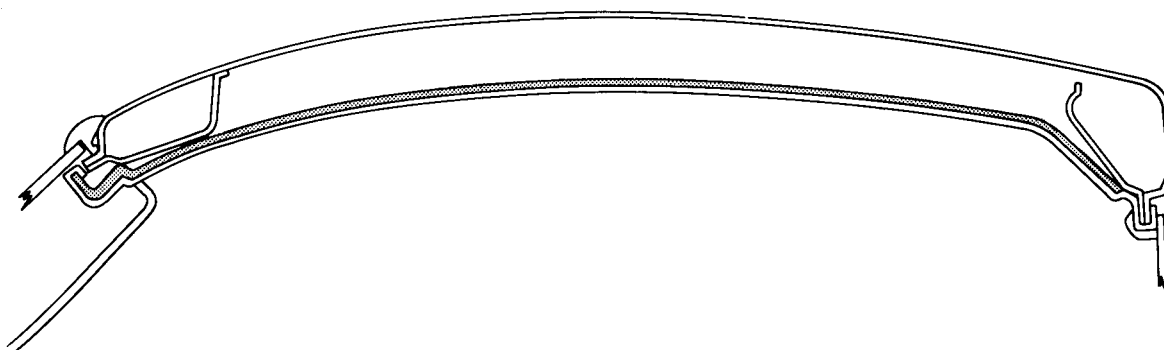
## HEAD LINING

### GENERAL DESCRIPTION

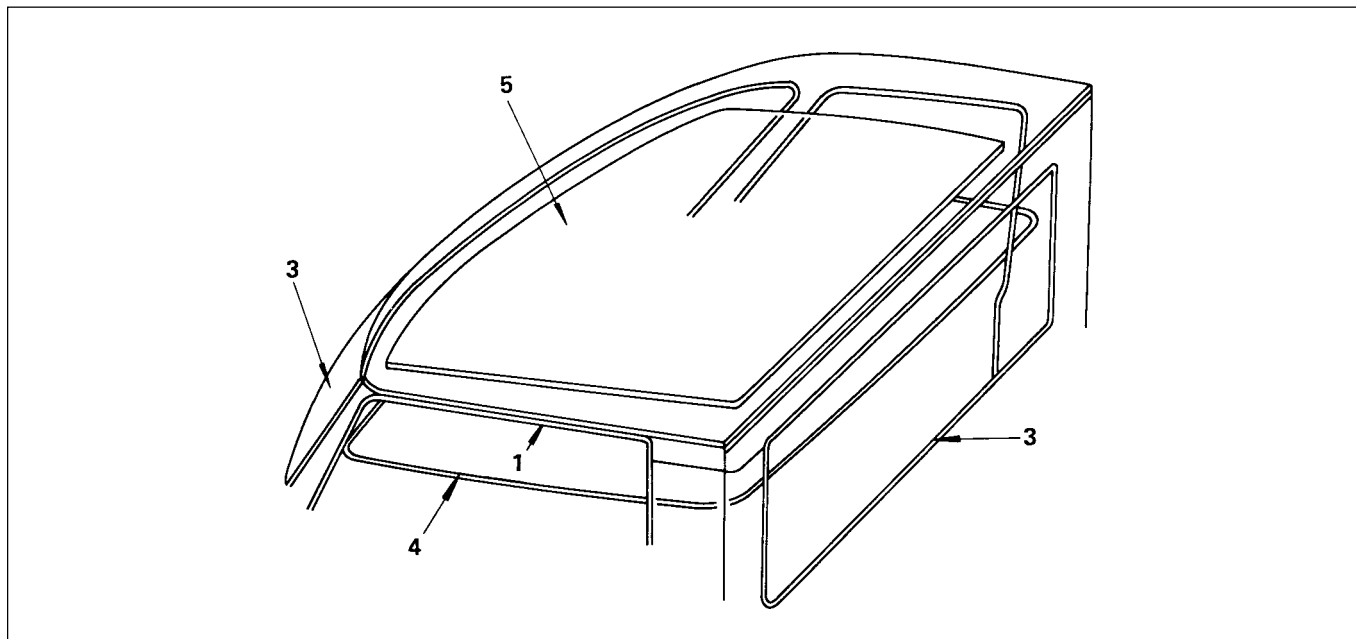
#### STANDARD CAB



#### SPACE CAB (SPORTS CAB)



## **REMOVAL AND INSTALLATION**

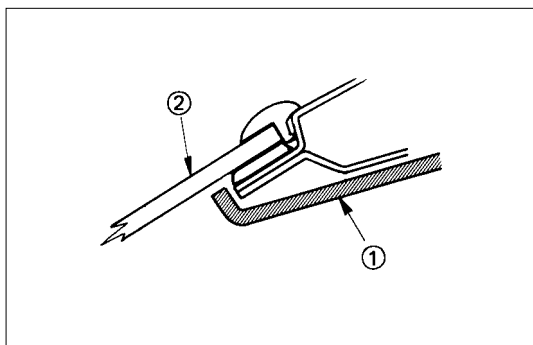


### Removal Steps

1. Door finisher
2. Rear view mirror, sunvisor and dome lamp assembly
3. Windshield and back light glass
4. Head lining
5. Insulation pad

### Installation Steps

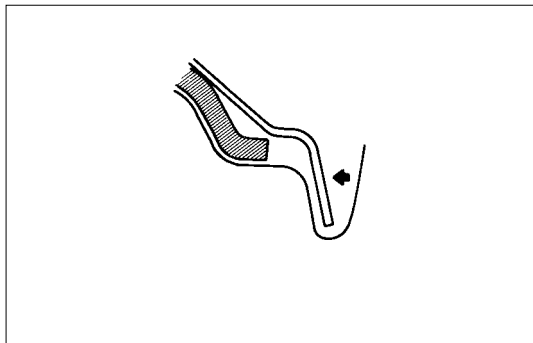
5. Insulation pad
- ▲ 4. Head lining
3. Windshield and back light glass
2. Rear view mirror, sunvisor and dome lamp assembly
1. Door finisher



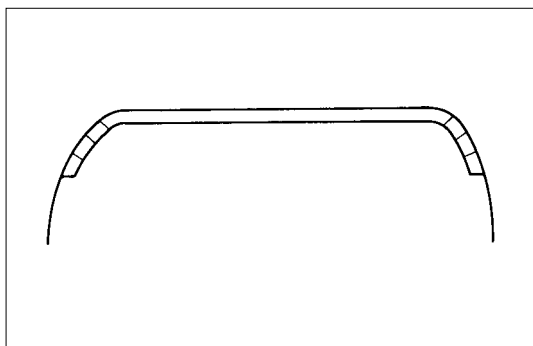
### Important Operations - Installation

#### 4. Head Lining

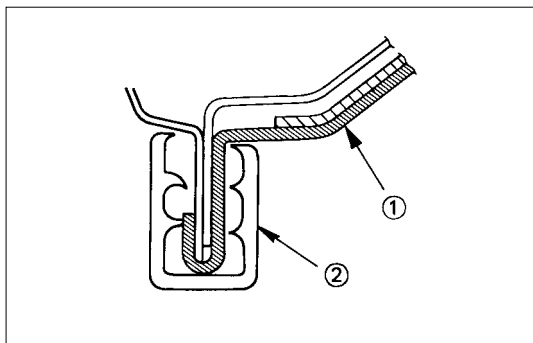
- 1) Install the head lining ① to the body panel.
- ② : Windshield glass



- 2) Roll up the head lining in the body side of the back light glass and door opening.



3) Roll up the head lining provided with slits, in the corner.

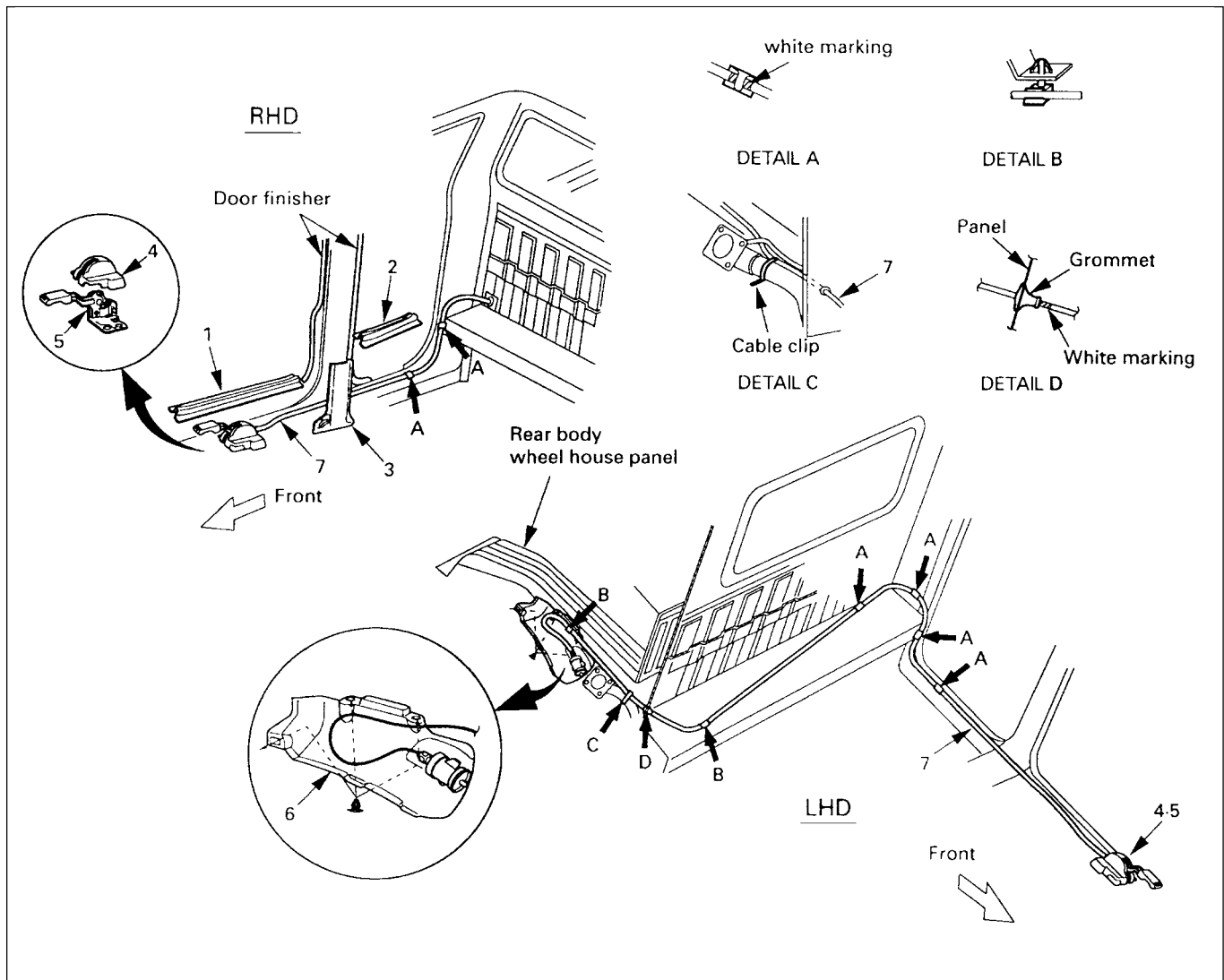


4) Roll up the head lining ① in the body side of door opening.

5) Fix to the door side, using the finisher ②.

# FUEL FILLER LID OPENER VEILER/CABLE

## ↔ REMOVAL (DOUBLE CAB)

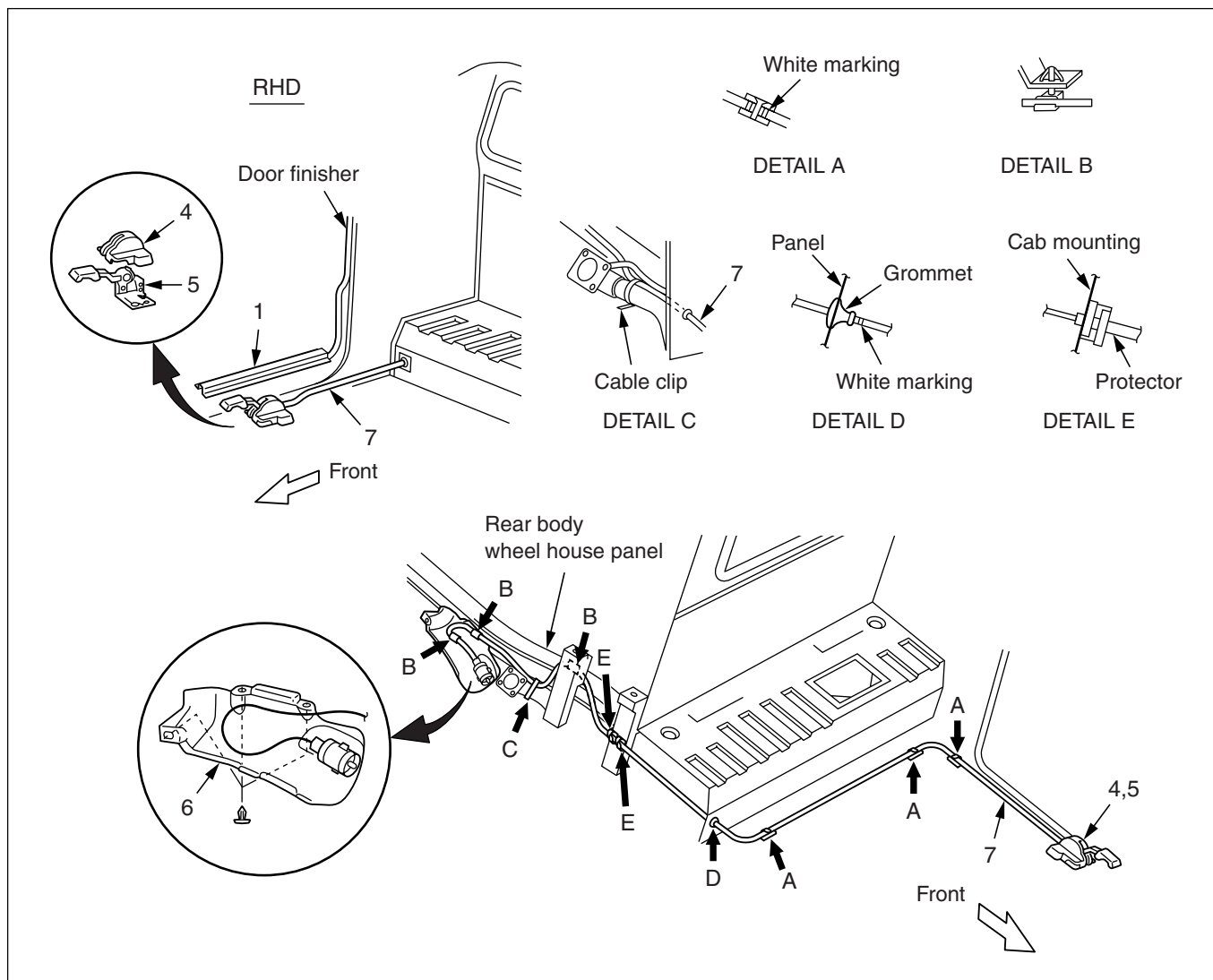


### Removal Steps

- ▲ 1. Front sill plate
- ▲ 2. Rear sill plate
- ▲ 3. Center pillar inner trim cover
- ▲ 4. Fuel filler lid opener cover
- ▲ 5. Fuel filler lid opener lever
- ▲ 6. Cover
- ▲ 7. Fuel filler lid cable assembly

# FUEL FILLER LID OPENER VELEL/CABLE

## REMOVAL (SPACE CAB)

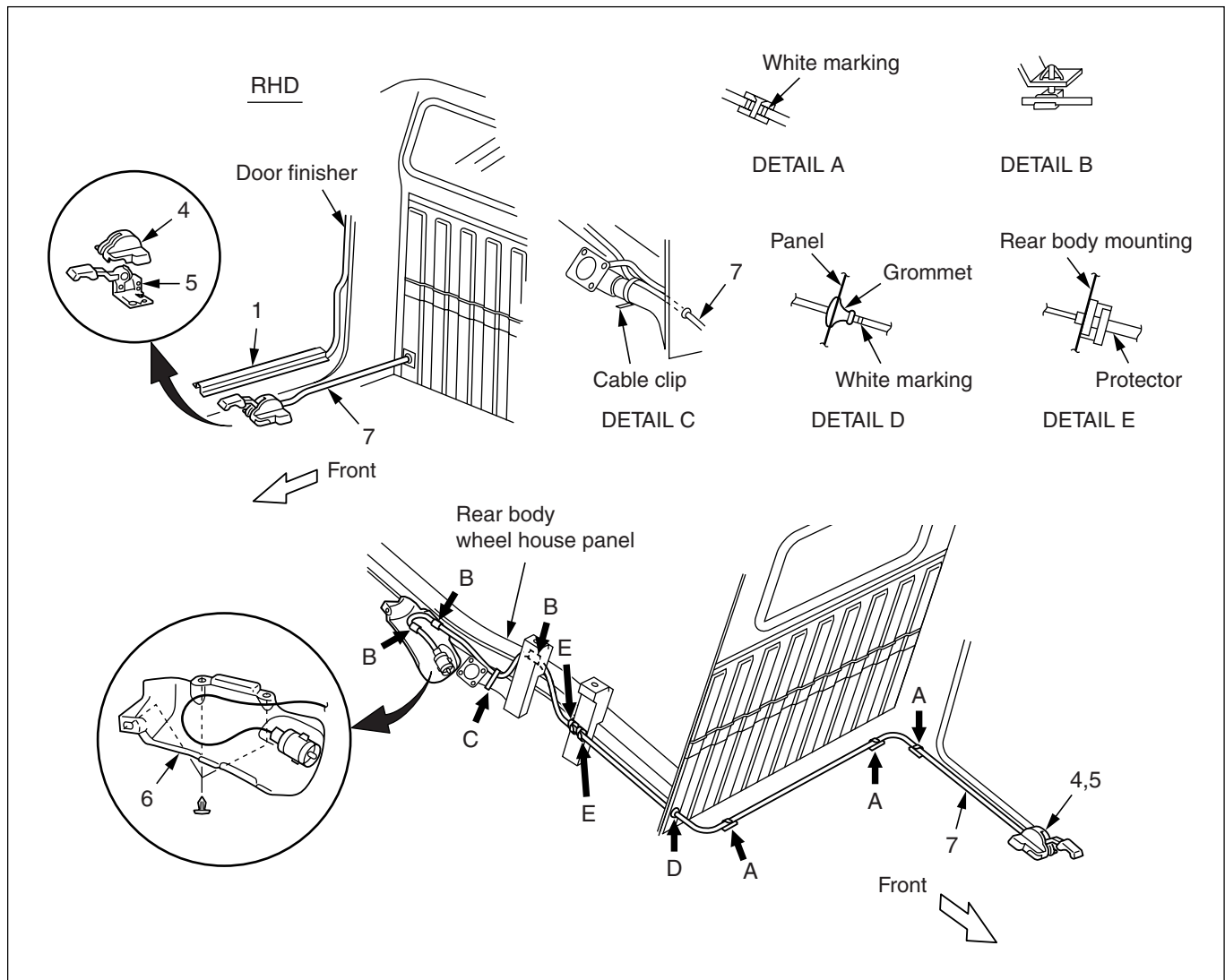


### Removal Steps

- ▲ 1. Front sill plate
- ▲ 4. Fuel filler lid opener cover
- ▲ 5. Fuel filler lid opener lever
- ▲ 6. Cover
- ▲ 7. Fuel filler lid cable assembly

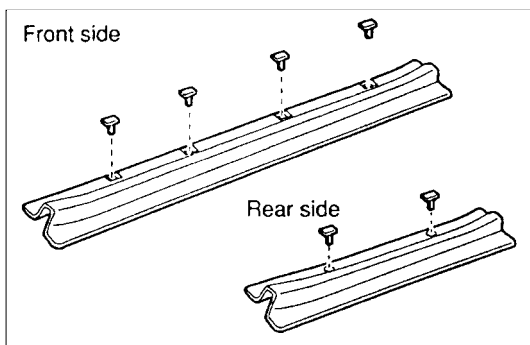
# FUEL FILLER LID OPENER VELEL/CABLE

## REMOVAL (SINGLE CAB)



### Removal Steps

- ▲ 1. Front sill plate
- ▲ 4. Fuel filler lid opener cover
- ▲ 5. Fuel filler lid opener lever
- ▲ 6. Cover
- ▲ 7. Fuel filler lid cable assembly



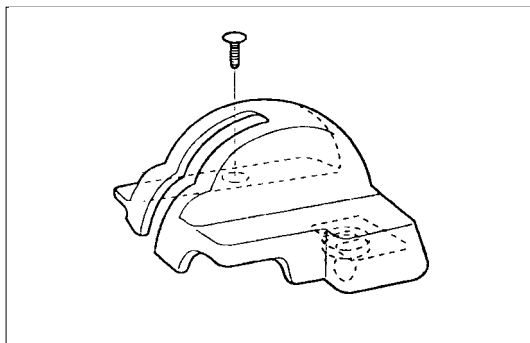
## Important Operations - Removal

### 1. Front Sill Plate

- Remove the 4 clips.

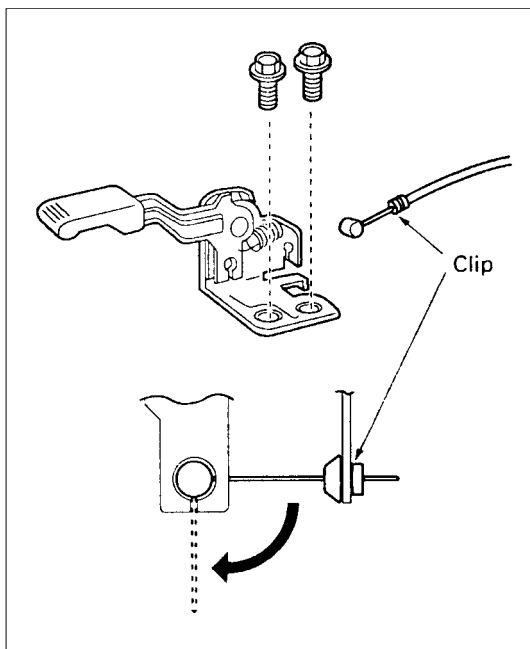
### 2. Rear Sill Plate (Double Cab)

- Remove the 2 clips.



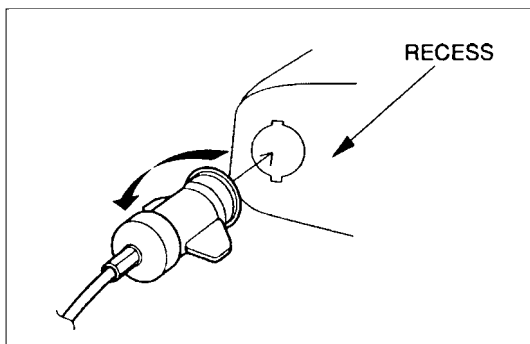
### 4. Fuel Filler Lid Opener Cover

- Remove the clip and release the fixed point.



### 5. Fuel Filler Lid Opener Lever

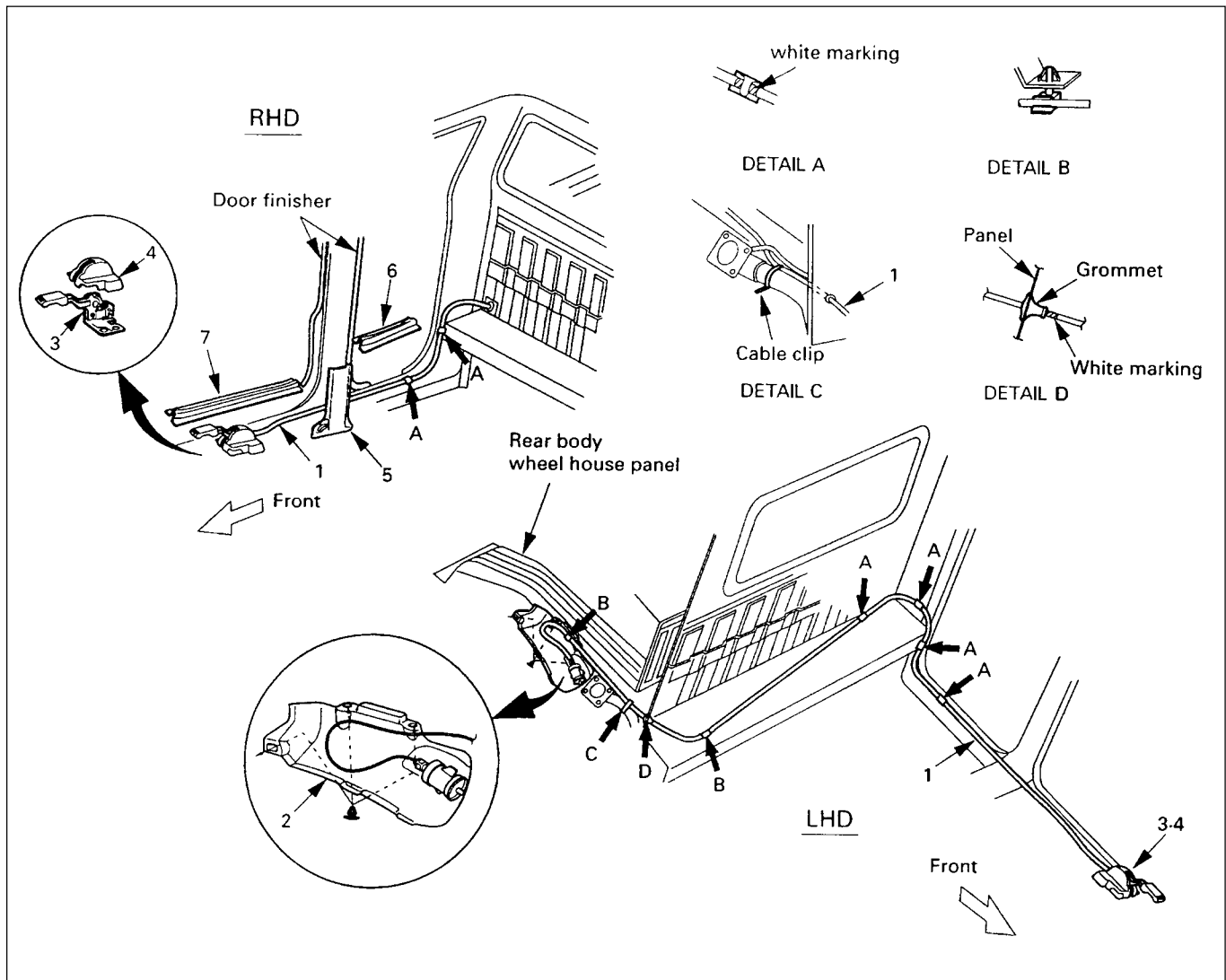
- Remove the 2 opener fixing bolts and disconnect the cable.



### 7. Fuel Filler Lid Cable Assembly

- Remove some fixing clips, turn the cable holder on the side of recess in 90° counterclockwise and remove it from the recess. Pull out the grommet to rearward of vehicle and remove the cable assembly.
- In case of LHD, remove the rear seat assembly before removing the fuel filler lid cable assembly. (Refer to Rear Seat in this section)

## INSTALLATION (DOUBLE CAB)

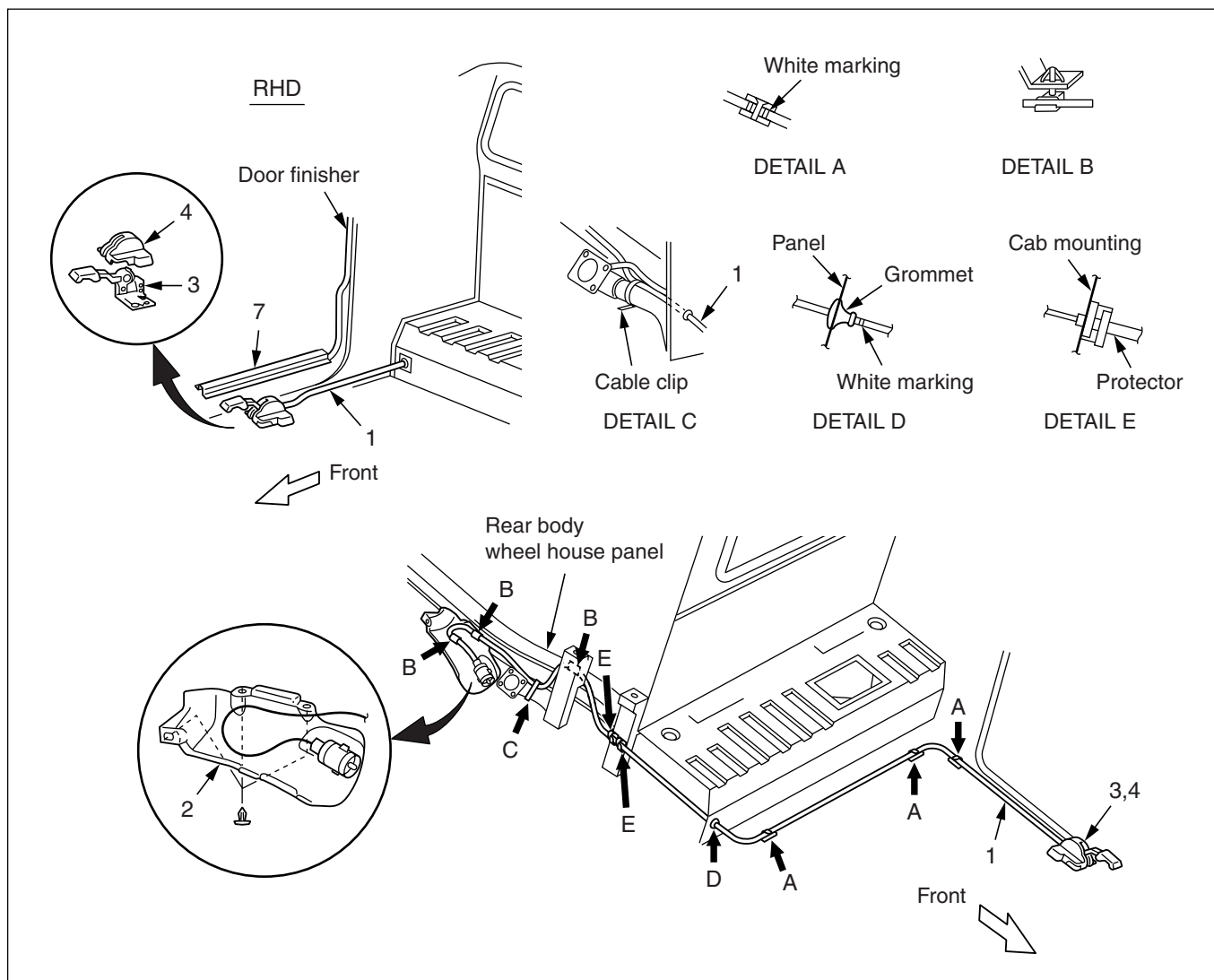


### Installation Steps

- ▲ 1. Fuel filler lid cable assembly
2. Cover
3. Fuel filler lid opener lever
4. Fuel filler lid opener cover

5. Center pillar inner trim cover
6. Rear sill plate
7. Front sill plate

## INSTALLATION (SPACE CAB)

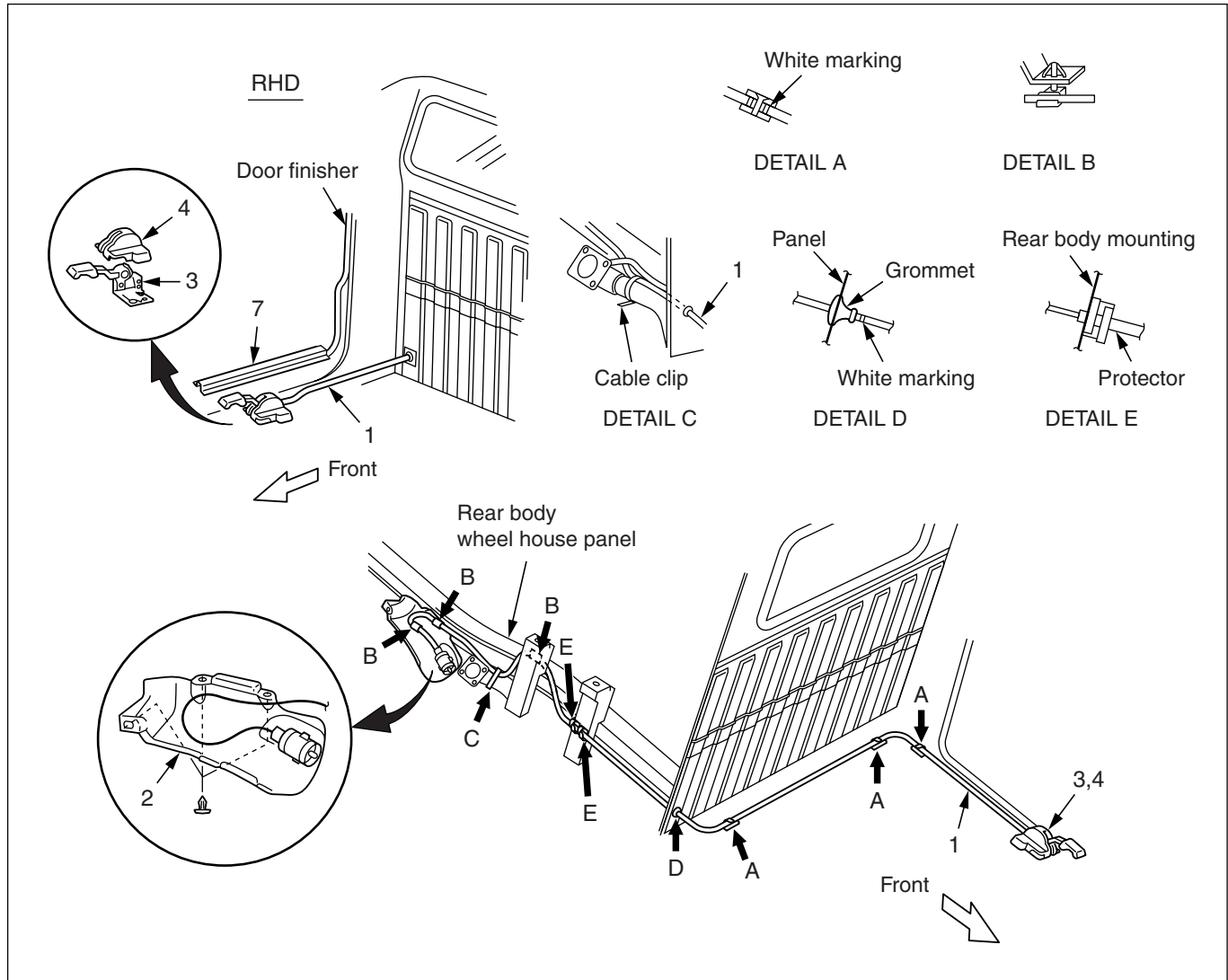


### Installation Steps

- ▲ 1. Fuel filler lid cable assembly
2. Cover
3. Fuel filler lid opener lever
4. Fuel filler lid opener cover

7. Front sill plate

## INSTALLATION (SINGLE CAB)



### Installation Steps

- ▲ 1. Fuel filler lid cable assembly
2. Cover
3. Fuel filler lid opener lever
4. Fuel filler lid opener cover

7. Front sill plate



## **Important Operations - Installation**

### **1. Fuel Filler Lid Cable Assembly**

- Install the cable holder of cable assembly to the recess and push the grommet in to the back panel. Fix the pointed places.

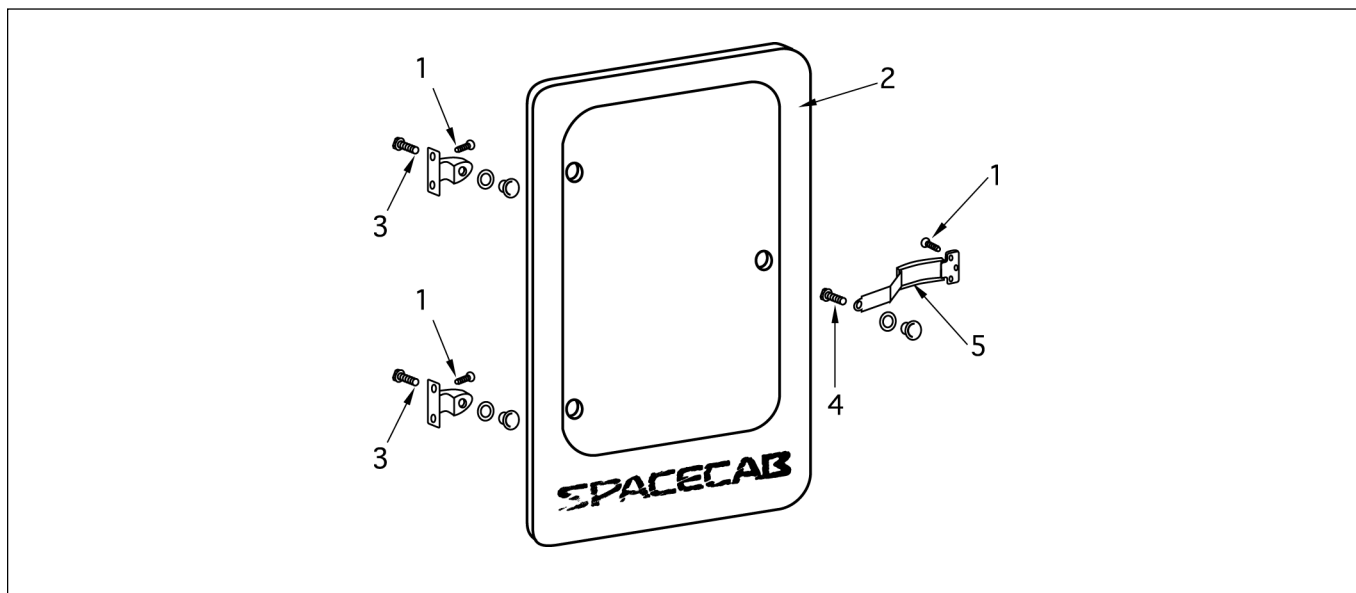
**Note:**

**To install, follow the removal steps in the reverse order, noting the following points.**

- **Do not make extreme curve on the cable.**
- **Install the cable from outside of the cab.**

## QUARTER GLASS (SPACE CAB)

### ↔ ↔ REMOVAL AND INSTALLATION

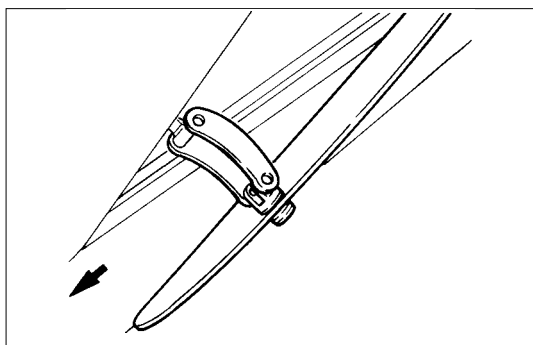


#### Removal Steps

1. Screw bolt
- ▲ 2. Quarter glass
3. Screw bolt
4. Screw bolt
5. Fastener assembly

#### Installation Steps

5. Fastener assembly
4. Screw bolt
3. Screw bolt
2. Quarter glass
1. Screw bolt



#### Important Operations - Removal

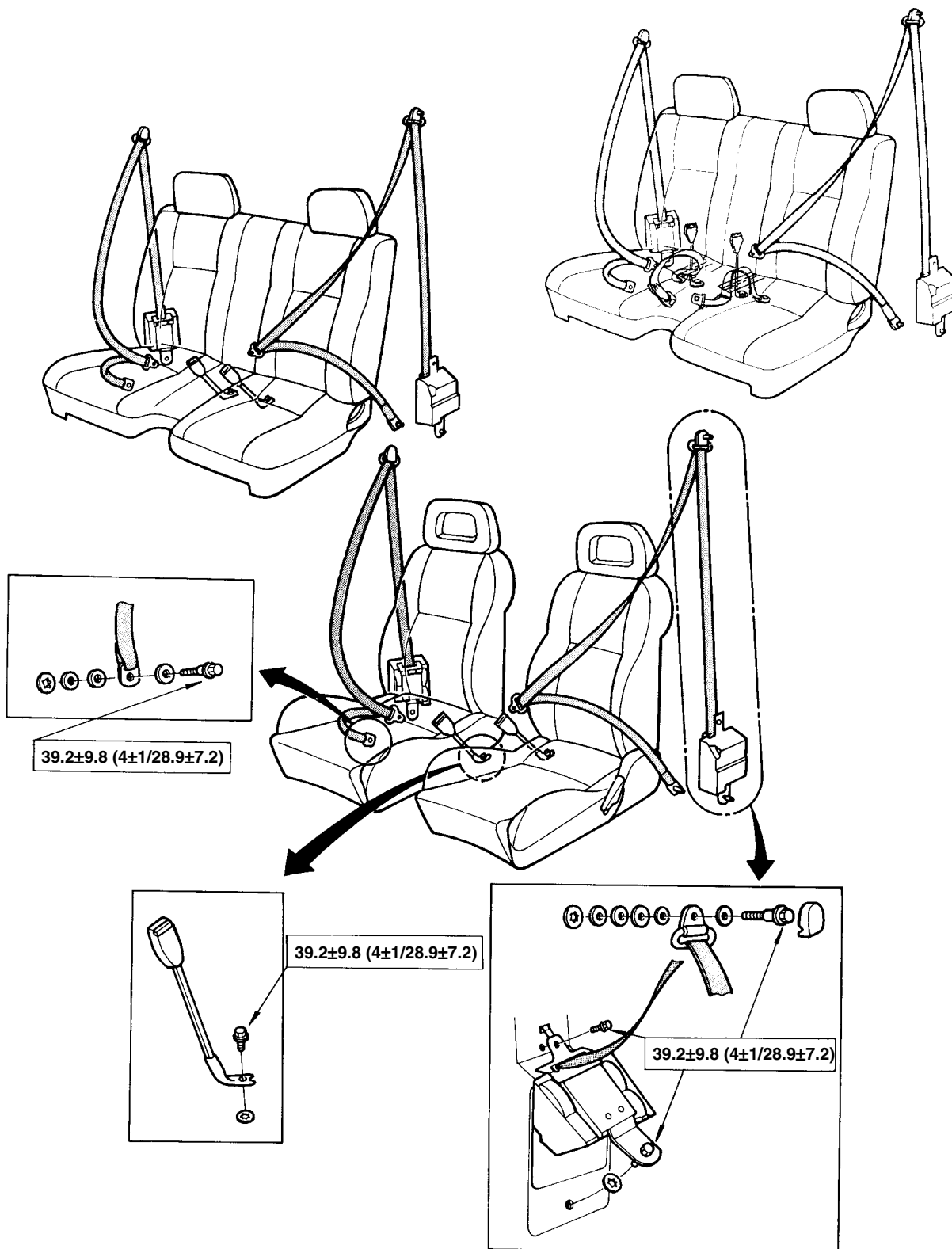
##### 2. Quarter Glass

Pull out the glass assembly towards the rear of the vehicle.

# FRONT SEAT

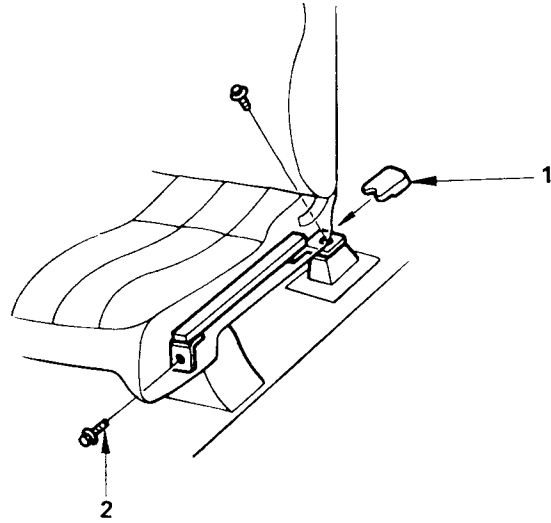
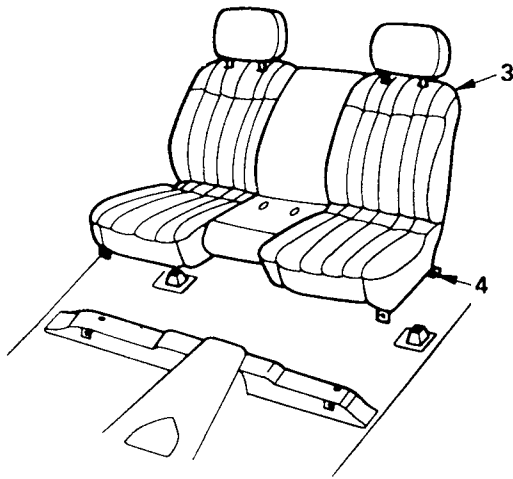
## SPECIAL PARTS FIXING BOLT

N·m (kgf·m/lb·ft)

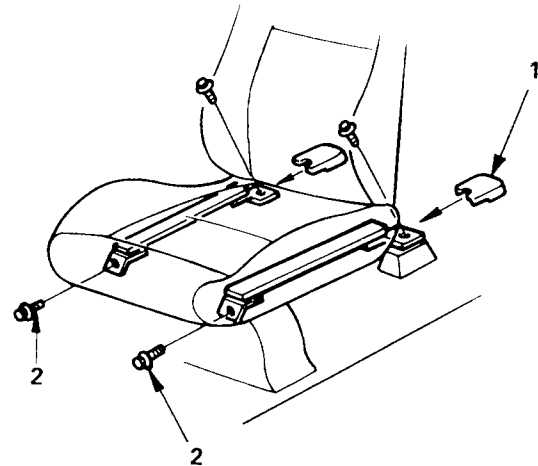
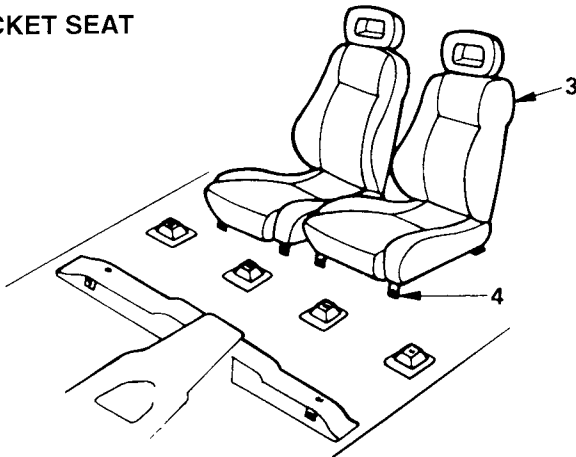


## REMOVAL AND INSTALLATION

### BENCH SEAT



### BUCKET SEAT



### Removal Steps

1. Adjust cover
2. Bolt
3. Seat assembly
4. Adjuster

### Installation Steps

4. Adjuster
3. Seat assembly
- ▲ 2. Bolt
1. Adjust cover



### Important Operation - Installation



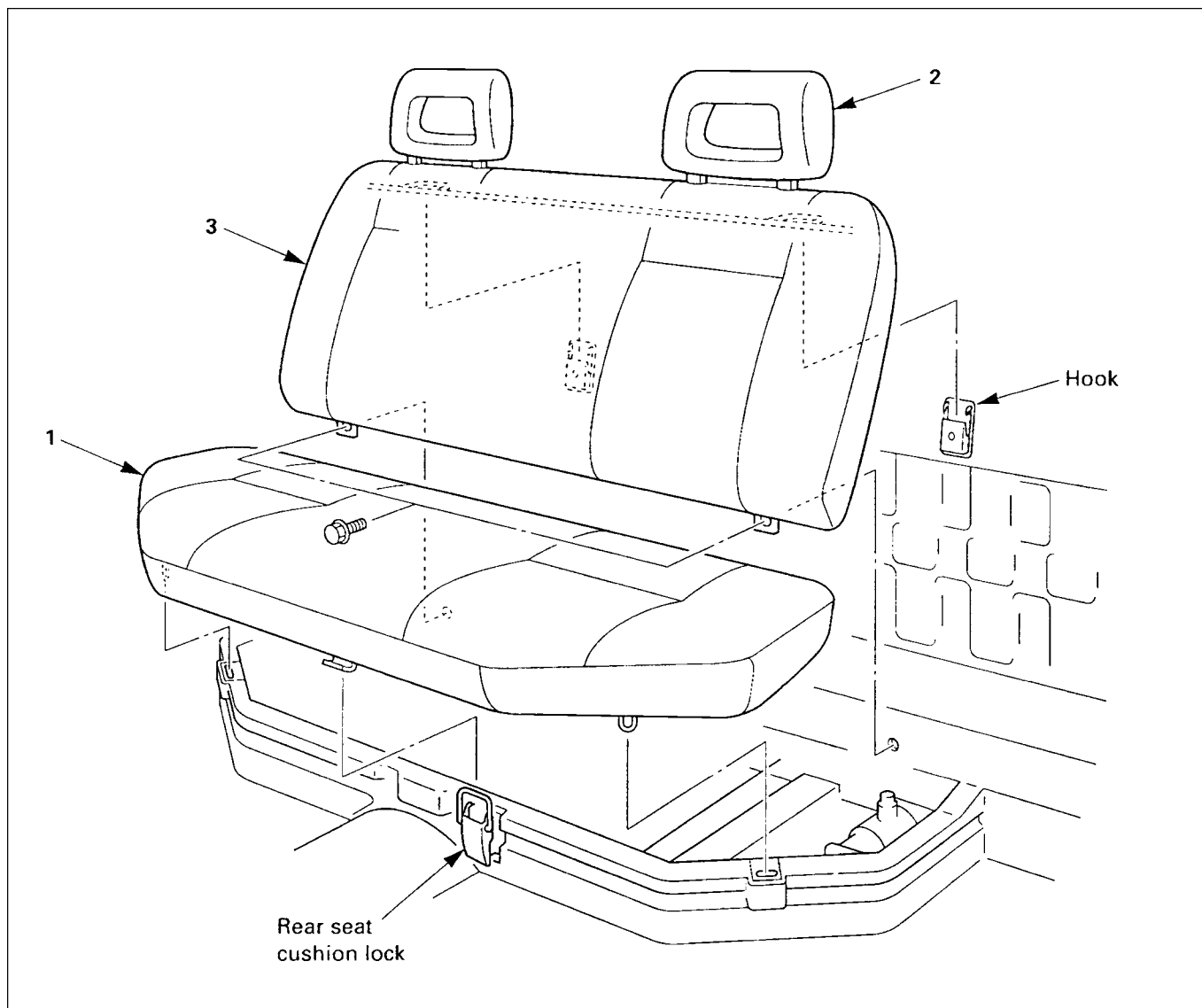
2. Bolt  
Torque

N·m(kgf·m/lb·ft)

$39.2 \pm 9.8$  ( $4 \pm 1$  /  $28.9 \pm 7.2$ )

## REAR SEAT

### REMOVAL AND INSTALLATION



#### Removal Steps

1. Rear seat cushion assembly
  - Release the lock, pull up the fixed points.
2. Head rest
3. Rear seat back assembly
  - After removing the 2 fixing bolts, remove the wire of the back from the hook.

#### Installation Steps

- ▲ 3. Rear seat back assembly
2. Head rest
1. Rear seat cushion assembly



#### Important Operation - Installation



#### 3. Rear Seat Back Assembly

Bolt torque

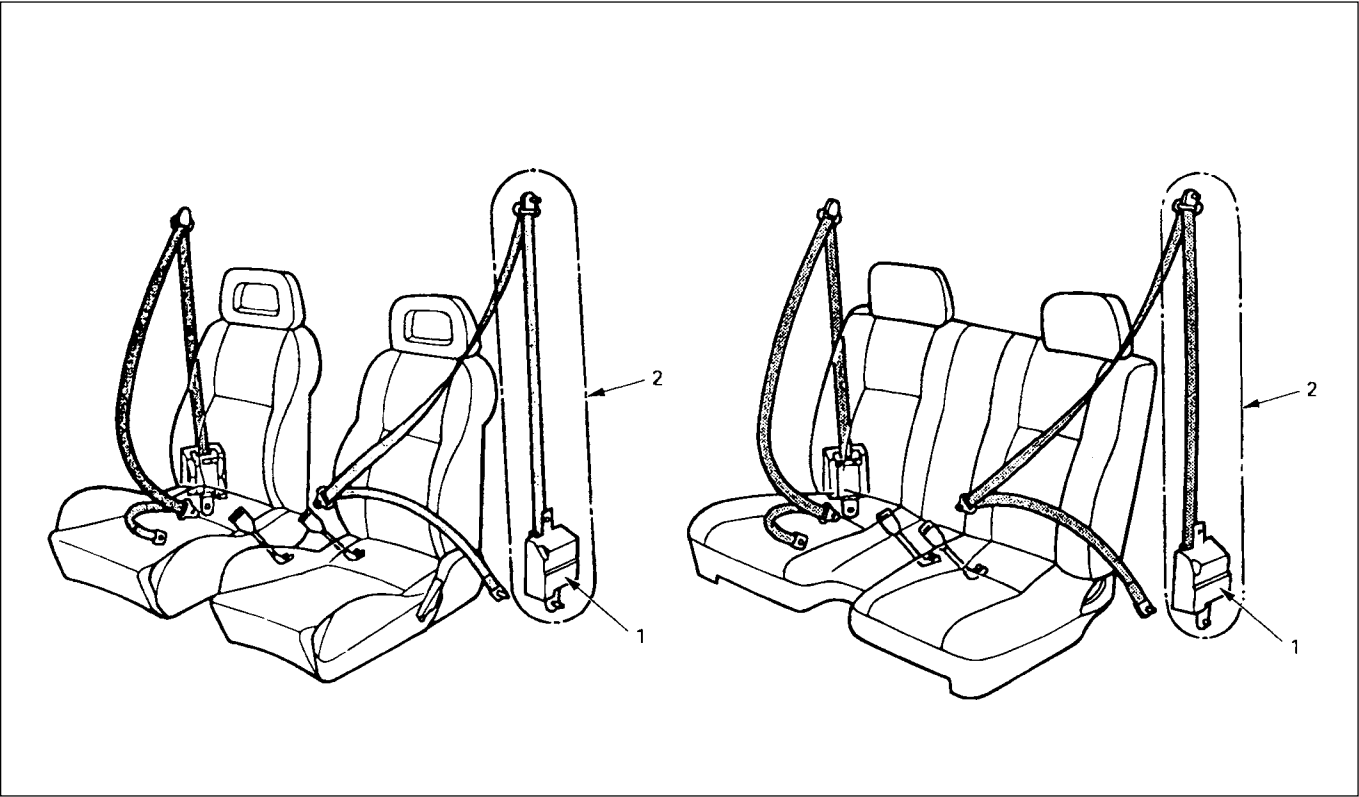
N·m(kgf·m/lb·ft)

19.6 ± 5 (2 ± 0.5 / 14.5 ± 3.6)

# FRONT SEAT BELT

↔

↔

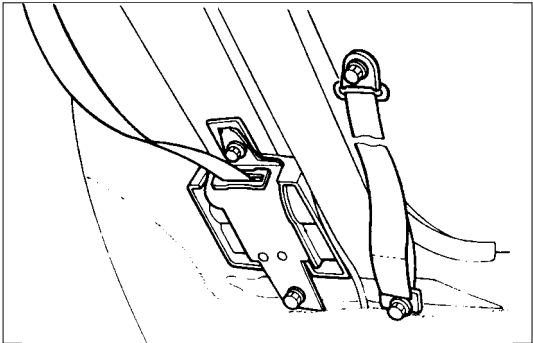
 REMOVAL AND INSTALLATION

## Removal Steps

- 1. Trim
- 2. Seat belt and retractor

## Installation Steps

- ▲ 2. Seat belt and retractor
- 1. Trim



⚠

**Important Operation - Installation**

### 2. Seat Belt and Retractor

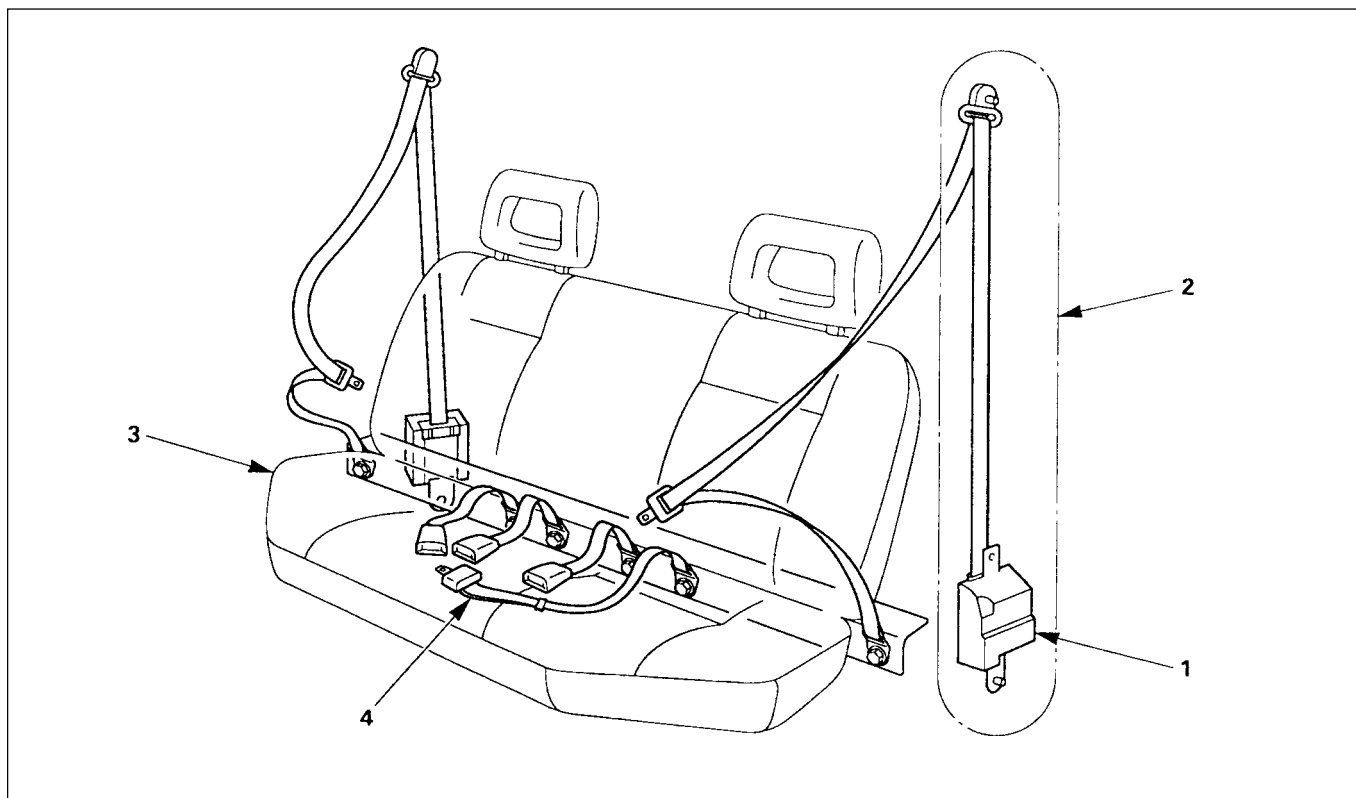
Bolt Torque

N·m(kgf·m/lb·ft)

39.2 ± 9.8 (4 ± 1 / 28.9 ± 7.2)

## REAR SEAT BELT

### REMOVAL AND INSTALLATION



### Removal Steps

1. Trim
2. Rear seat belt and retractor
3. Rear seat cushion
4. Center belt and buckle

### Installation Steps

- ▲ 4. Center seat belt and buckle
3. Rear seat cushion
- ▲ 2. Rear seat belt and retractor
1. Trim



### Important Operation - Installation



#### 2. Rear Seat Belt and Retractor

|                                        |                  |
|----------------------------------------|------------------|
| Bolt Torque                            | N·m(kgf·m/lb·ft) |
| <u>39.2 ± 9.8 (4 ± 1 / 28.9 ± 7.2)</u> |                  |

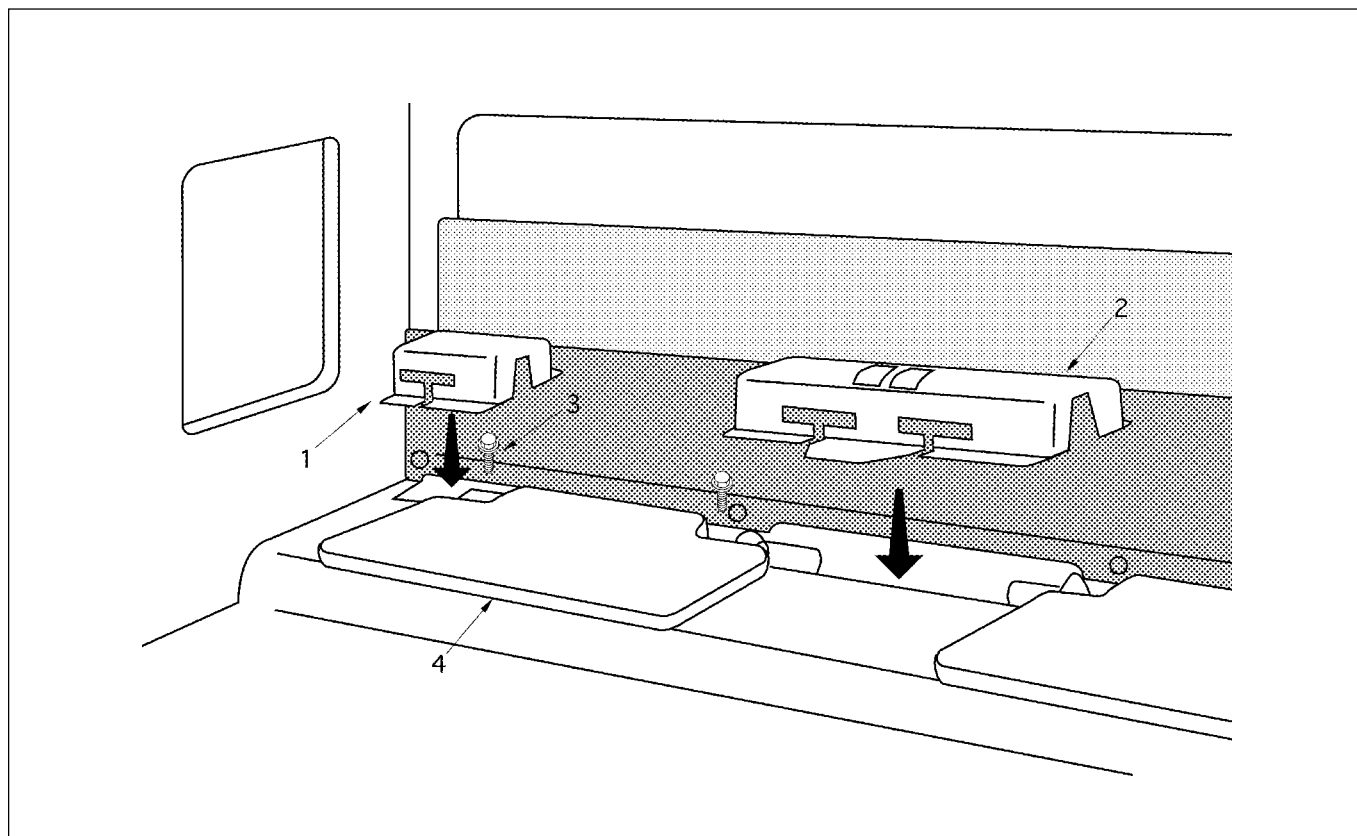


#### 4. Center back Belt and buckle

|                                        |                  |
|----------------------------------------|------------------|
| Bolt Torque                            | N·m(kgf·m/lb·ft) |
| <u>39.2 ± 9.8 (4 ± 1 / 28.9 ± 7.2)</u> |                  |

## JUMP SEAT

### ↔ ↔ REMOVAL AND INSTALLATION



#### Removal Steps

1. Head rest and back trim cover
2. Hinge cover, center
3. Bolt
4. Jump seat assembly

#### Installation Steps

4. Jump seat assembly
- ▲ 3. Bolt
2. Hinge cover ; center
1. Head rest and back trim cover



#### Important Operation - Installation



#### 3. Bolt

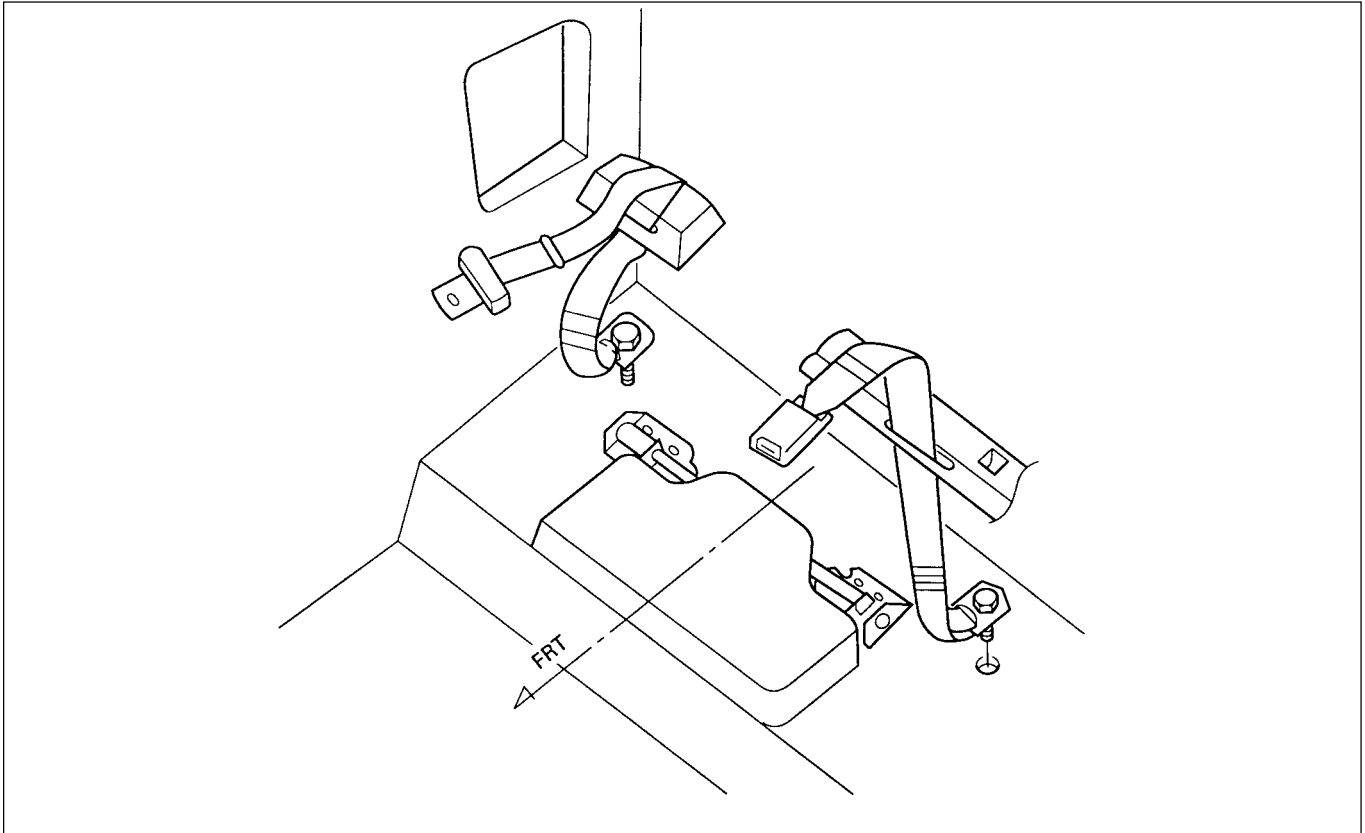
Torque

N·m(kgf·m/lb·ft)

$19.6 \pm 5$  ( $2 \pm 0.5$  /  $14.5 \pm 3.6$ )

# JUMP SEAT BELT

## REMOVAL AND INSTALLATION



### Removal Steps

1. Hinge cover
2. Hinge cover ; center
3. Bolt

### Installation Steps

- ▲ 3. Bolt
2. Hinge cover ; center
1. Hinge cover



### Important Operation - Installation



#### 3. Bolt

Torque

N·m(kgf·m/lb·ft)

$39.2 \pm 9.8$  ( $4 \pm 1$  /  $28.9 \pm 7.2$ )

## **TFCAB-WE-0101**

You are requested to order this manual using the manual number that is shown above.

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